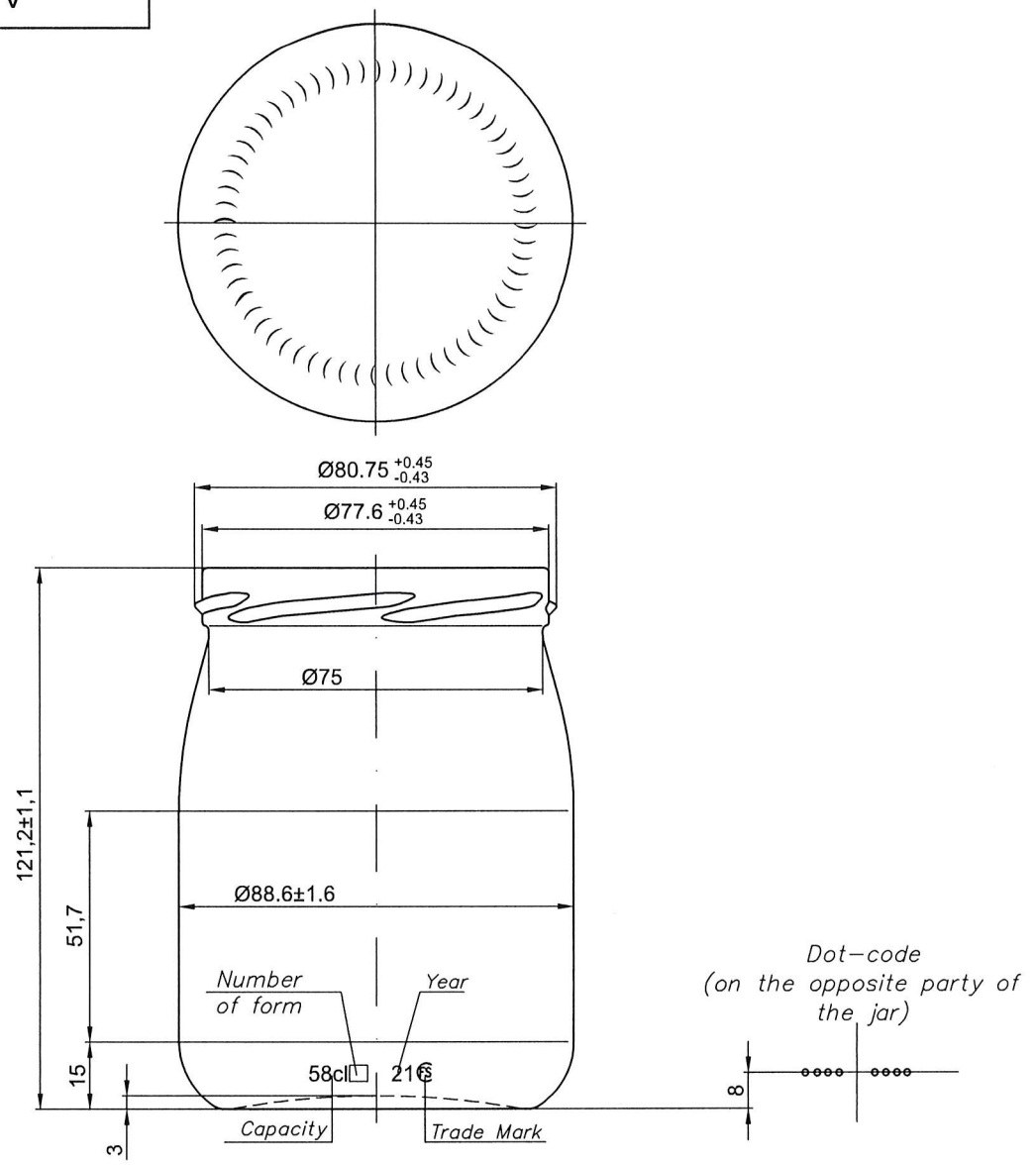
**Anexa nr.1**

**Borcan ORTO- III-82-0.58**

| No | Descriere | Material | Cantitate |
|---|---|---|---|
| | | | Full set |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 24 |
| 2 | BOTTOM PLATE | C I+COL(MATCHING EDGE) | 24 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 28 |
| 4 | BAFFLE HOLDER | CAST IRON | 28 |
| 5 | BAFFLE INSERT | STEEL+COLM | 60 |
| 6 | PLUNGER | STEEL+COLM | 50 |
| 7 | COOLER | STEEL | 30 |
| 8 | NECK RING | BRONZE+COL(FULL CAVITY) | 70 |
| 9 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 100 |

A.56




## Characteristics

Full capacity, cm $^3$ –580±10
Weight recommended, g –262

Thickness of walls not less, mm –1,2
Thikness of a bottom not less, mm–2,0
Therminal stability ,difference of temperatures, not less, °C –40
Internal hydrostatic pressure during 5s not less, kgf/cm $^2$–3
Resistance to effort of compression not less, N–2200

| Chang | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | Cosovschi P. | | 09.02.22 |
| Constr principal | | Cosovschi P. | | 09.02.22 |
| Dir. of manuf. | | Baltaji I. | | |

A.56

Jar
III–82–580"ORTO"

Flint

| Letter | Weight | Scale |
|---|---|---|
| | | 1: 1 |
| Sheet 1 | Sheets 2 | |

FSC

Copied

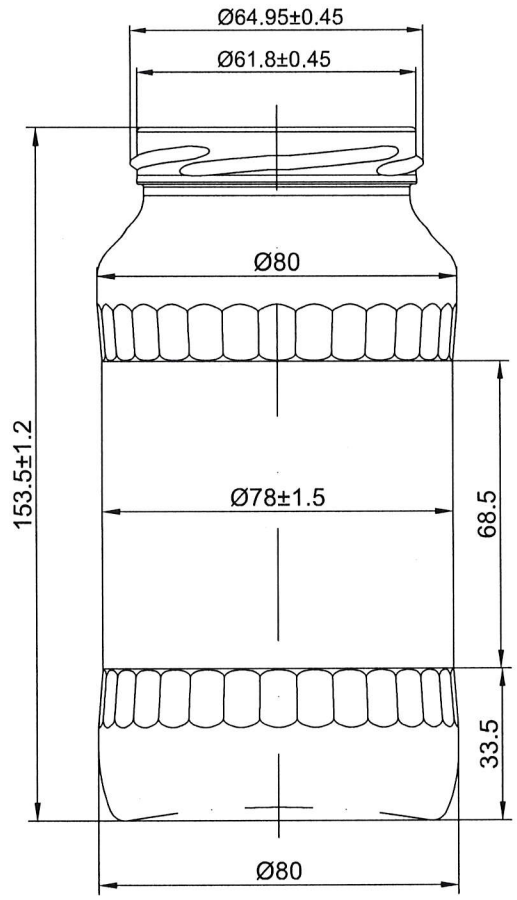
Format A3

**Anexa nr.2**

**Borcan FACETTEN III-66-0.58**

| No | Descriere | Material | Cantitate |
|---|---|---|---|
| | | | Full set |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 24 |
| 2 | BOTTOM PLATE | C I+COL(MATCHING EDGE) | 24 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 28 |
| 4 | BAFFLE | CAST IRON | 28 |
| 5 | INSERT | STEEL+COL(FULL CAVITY) | 70 |
| 6 | PLUNGER | STEEL+COL(MATCHING EDGE | 50 |
| 7 | COOLER | MILD STEEL | 40 |
| 8 | NECK RING | BRONZE+COL(FULL CAVITY) | 70 |
| 9 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 100 |

A.68




## Characteristics

Full capacity, $cm^3$ −580±15
Weight recommended, g −255

Thickness of walls not less, mm−1,2
Thikness of a bottom not less, mm−2,0
Therminal stability ,difference of temperatures, not less, °C −40
Internal hydrostatic pressure during 5s not less, $kgf/cm^2$−3
Resistance to effort of compression not less, N−2200

| Chang | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | Djalo A. I. | Djalo A.I. | 04.01.16 |
| Constr.principal | | Djalo A. I. | Djalo A.I. | 04.01.16 |
| Dir. of manuf. | | Rotari N.V. | Rotari N.V. | |

A.68

Jar
III−66−580
"Facetted"
Flint

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1 |

Sheet 1 Sheets 2

FSC

Copied

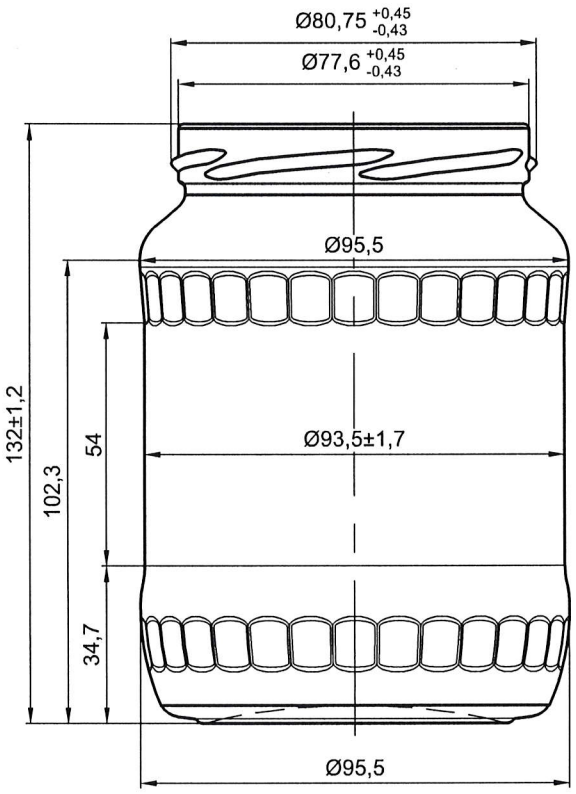
Format A3

**Anexa nr.3**

**Borcan FACETED III-82-0.72**

| Sr No | Descriere | Material | Cantitate |
|---|---|---|---|
| | | | Full set |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 48 |
| 2 | BOTTOM PLATE | C I+COL(MATCHING EDGE) | 48 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 56 |
| 4 | BAFFLE INSERT | STEEL+COL(MATCHING EDGE) | 100 |
| 5 | PLUNGER | C I+COLM | 60 |
| 6 | TAKE OUT TONG | BRONZE | 50 |
| 8 | NECK RING | BRONZE+COL(FULL CAVITY) | 100 |
| 9 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 150 |

A.73




## Characteristics

Full capacity, cm $^3$ – 720±10
Weight recommended, g – 290

Thickness of walls not less, mm – 1.2
Thikness of a bottom not less, mm – 2.0
Therminal stability, difference of temperatures, not less, °C – 40
Internal hydrostatic pressure during 5s not less, kgf/cm $^2$ – 3
Resistance to effort of compression not less, N – 2200

| Chang. | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | Djalo A. I | Djalo AI | 15.04.14 |
| Constr.principal | | Djalo A. I | Djalo AI | 15.04.14 |
| Dir.of manuf. | | Rotari N.V. | Rotari N.V. | |

A.73

Jar
III–82–720
"Faceted"

Flint

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1 |
| Sheet 2 | Sheets 1 | |

FSC

Copied Sirenco lu.

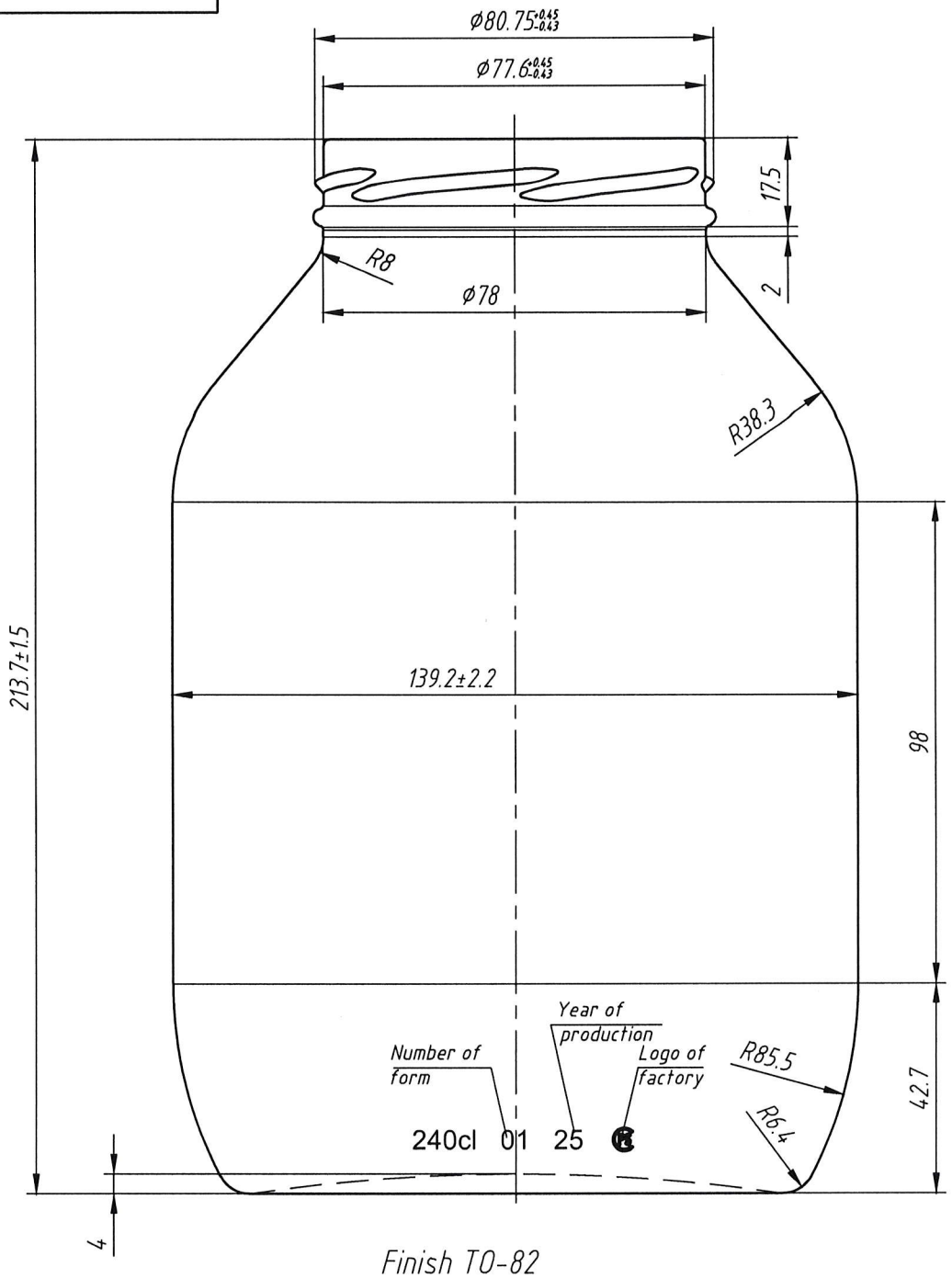
Format A3

**Anexa nr.4**

## Borcan HALF GALON III-82-2400

| No | Descriere | Material | Cantitate |
|---|---|---|---|
| | | | Full set |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 12 |
| 2 | BOTTOM PLATE | C I+COL(MATCHING EDGE) | 12 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 20 |
| 4 | BAFFLE | CAST IRON | 20 |
| 5 | BAFFLE INSERT | STEEL+COL(FULL CAVITY) | 50 |
| 6 | COOLER | MILD STEEL | 18 |
| 7 | BLOW HEAD | CAST IRON | 12 |
| 8 | BLOW HEAD TUBE | MILD STEEL | 12 |
| 9 | PLUNJER | | 30 |
| 10 | TAKE OUT TONG | MINOX/BRONZE | 20 |
| 11 | NECK RING | BRONZE+COL(FULL CAVITY) | 30 |
| 12 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 30 |

A.98




Finish TO-82

Characteristics

Full capacity, $cm^3$ -2400±24

Weight recommended, g -800

Thickness of walls not less, mm-1.4 ,at application of hardening

Thikness of a bottom not less, mm-2.4

Therminal stability ,difference of temperatures, not less, °C -40

Internal hydrostatic pressure during 5s not less, $kgf/cm^2$ -2.5

Resistance to effort of compression not less, N-2200

Maximum devations

| | |
|---|---|
| on height, mm | ±1.5 |
| on diameter, mm | ±2.2 |
| Concavity of an end face of a nimbus mouth no more, mm | 0.3. |

| Chang. | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | Cosovschi P. | | 04.09.20 |
| Constr-r principal | | Cosovschi P. | | 04.09.20 |
| Dir of manufat. | | | | |

A.98

Jar

III-82-2400

Glass colourless

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1.1 |
| Sheet | Sheets 1 | |

FSC

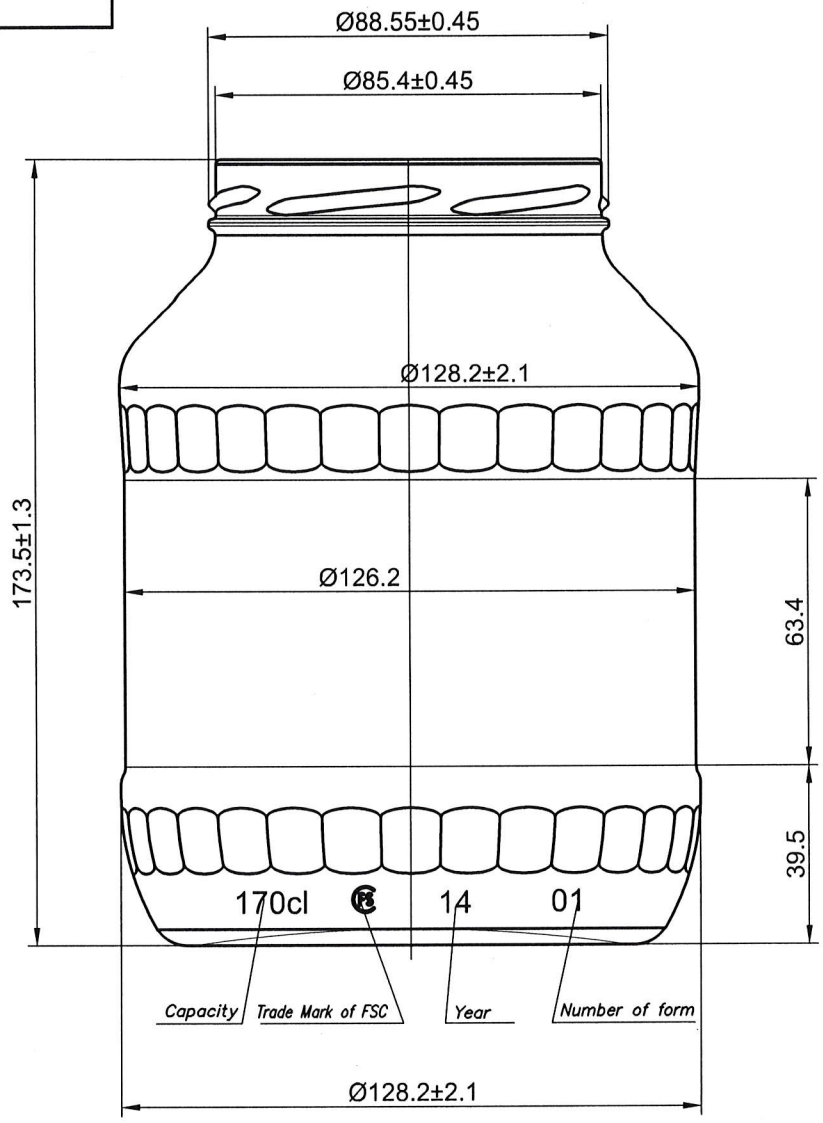
Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date

**Anexa nr.5**

**Borcan FACETED III-89-1700**

| No | Descriere | Material | Cantitate |
|---|---|---|---|
| | | | Full set |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 12 |
| 2 | BOTTOM PLATE | C I+COL(MATCHING EDGE) | 12 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 20 |
| 4 | BAFFLE | CAST IRON | 20 |
| 5 | BAFFLE INSERT | STEEL+COL(FULL CAVITY) | 50 |
| 6 | COOLER | MILD STEEL | 18 |
| 7 | BLOW HEAD | CAST IRON | 12 |
| 8 | BLOW HEAD TUBE | MILD STEEL | 12 |
| 9 | PLUNJER | | 30 |
| 10 | TAKE OUT TONG | MINOX/BRONZE | 20 |
| 11 | NECK RING | BRONZE+COL(FULL CAVITY) | 25 |
| 12 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 30 |

A.94




*Characteristics*

*Brimfull capacity, cm ³ −1700±25*

*Weight recommended, g −565*

*Thickness of walls not less, mm−1.4*
*Thikness of a bottom not less, mm−2.4*
*Therminal stability ,difference of temperatures, not less, °C −40*
*Internal hydrostatic pressure during 5s not less, kgf/cm ²−2.5*
*Resistance to effort of compression not less, N−2200*

| Chang | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| | Designed | Djalo A.I. | Djalo A.I. | 18.05.16 |
| | Principal constr. | Djalo A.I. | Djalo A.I. | 18.05.16 |
| | Dir.of manuf. | Rotari N.V. | Rotari N.V. | |

A.94

Jar
III−89−1700 "Faceted"

Flint

| Letter | Weight | Scale |
|---|---|---|
| | | 1 : 1 |

Sheet 1 | Sheets 2

FSC

Copied Sirenco lu.

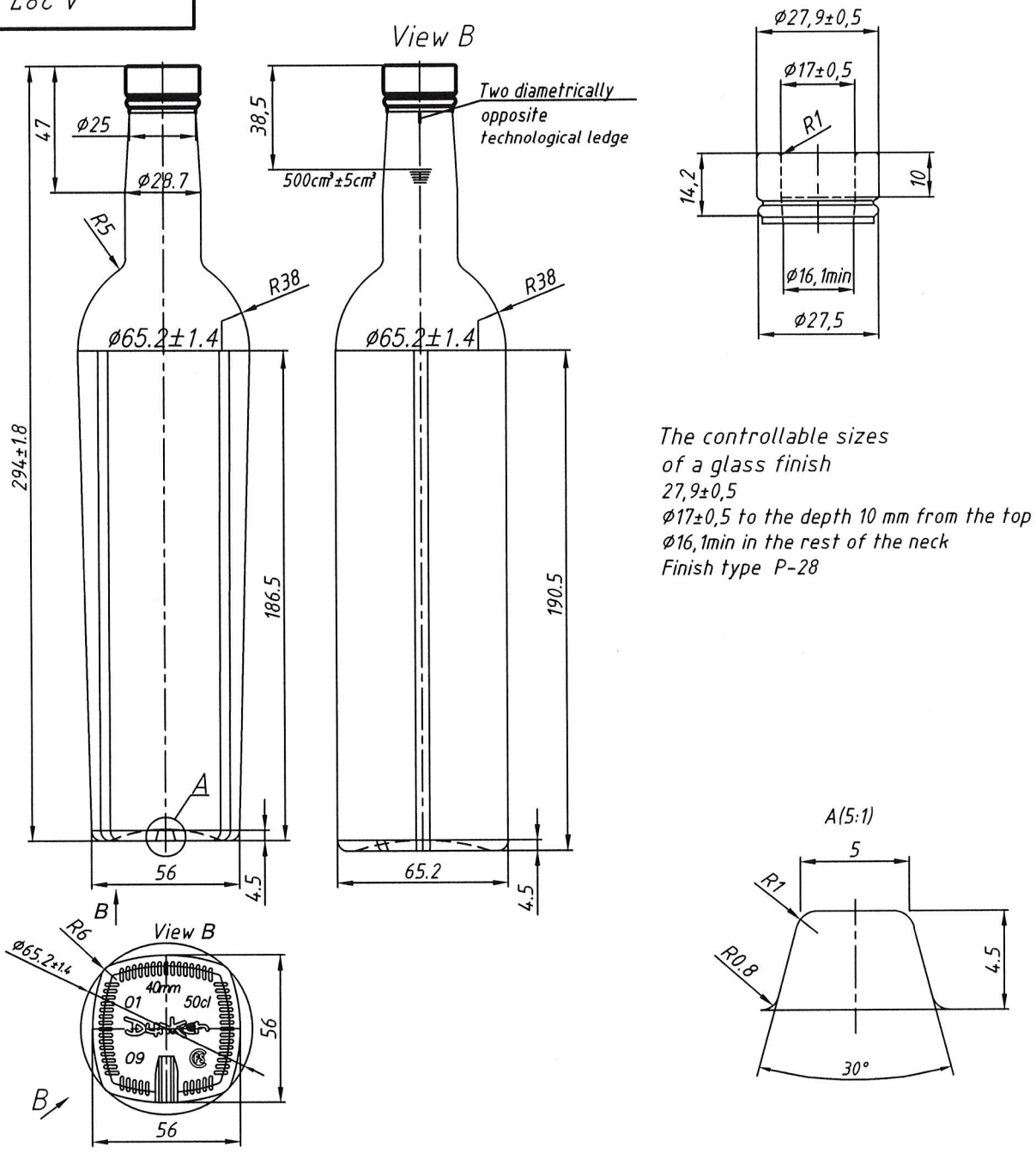
Format A3

**Anexa nr. 6**

**Sticla JOONIS 500 ml**

| No | Descriere | Material | Cantitate |
|---|---|---|---|
| | | | Full set |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 24 |
| 2 | BOTTOM PLATE | C I+COL(MATCHING EDGE) | 24 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 28 |
| 4 | BAFFLE | C I+COL(MATCHING EDGE) | 28 |
| 5 | NECK RING | Bronze(FULL CAVITY) | 60 |
| 6 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 60 |
| 7 | PLUNGER | C I+COL(MATCHING EDGE) | 60 |
| 8 | BLOW HEAD | CAST IRON | 24 |
| 9 | FUNNEL | CAST IRON | 24 |
| 10 | TAKE OUT TONG | MINOX/BRONZE | 30 |
| 11 | BLOW HEAD TUBE | MILD STEEL | 24 |

A.287




The controllable sizes
of a glass finish
27,9±0,5
Ø17±0,5 to the depth 10 mm from the top
Ø16,1min in the rest of the neck
Finish type P-28

*Characteristics*
Nominal capacity, cm³ -500
Weight recommended, g - 440

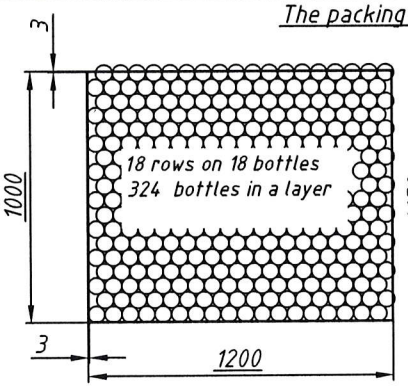
SM 195:1999 ; GOST 10117.1
Thickness of walls not less-1.4 mm, at application of hardening, not less-1.2 mm
Thickness of a bottom not less-2.5 mm, at application of hardening, not less, -2.2 mm
Thermal stability ,difference of temperatures, not less, °C -35
Internal hydrostatic pressure during 60±2s not less, kgf/cm²-2

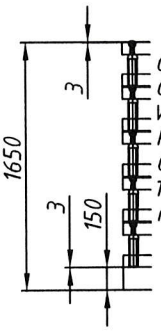
*Maximum deviations*

| | |
|---|---|
| from a vertical axis not more, mm | 4.1 |
| on height, mm | ±1,8 |
| on diameter of the body, mm | ±1.4 |
| Capacity by filling level, cm3 | ±5 |

Agreed:

*The packing scheme of the bottles in the pallet*




Quantity of layers: 5
Quantity of bottles in the pallet: 1620
Weight of the pallet, kg: 762
Roof: a cardboard
Cover: thermocontractable
Tightening with two straps with two roof boards

| Chang | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | Djalo A. I. | | 28.09.10 |
| Constr-r principal | | Djalo A. I. | | 28.09.10 |
| Dir. of manuf. | | Rotari N.V. | | |

A.287

Bottle
"Joonis 2"-P-28-500

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1.6 |

Sheet | Sheets 1

Glass colourless

FSC

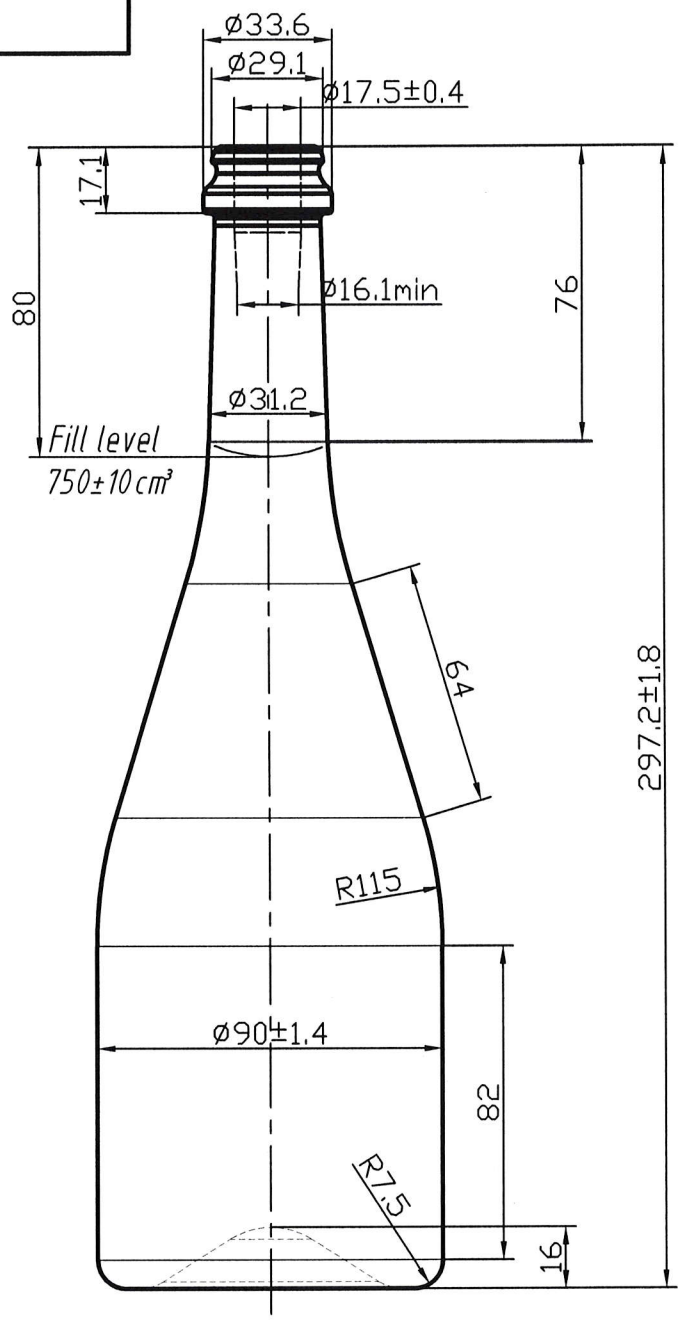
Copied

Format A3

Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date

**Sticla PROSECO 750 ml** Anexa nr.7

| No | Descriere | Material | Cantitate |
|---|---|---|---|
| | | | Full set |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 24 |
| 2 | BOTTOM PLATE | Bronze+COL(MATCHING EDGE) | 24 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 28 |
| 4 | BAFFLE | Bronze+COL(MATCHING EDGE) | 28 |
| 5 | FUNNEL | CAST IRON | 24 |
| 6 | PLUNGER | C I+COL(MATCHING EDGE) | 50 |
| 7 | NECK RING | BRONZE+COL(FULL CAVITY) | 50 |
| 8 | GUIDE PLATE | C I+COLM | 80 |
| 9 | TAKE OUT TONG | BRONZE | 30 |
| 10 | BLOW HEAD | CAST IRON | 24 |
| 11 | BLOW HEAD TUBE | MILD STEEL | 24 |
| 12 | THIMBLE | CAST IRON | 35 |




*The controllable sizes*
*of a glass finish*
*ø33.6±0.4*
*ø29.1±0.3*
*ø17.5±0.4 should be on depth*
*22 mm from a finish end face*
*ø16.1 min in other part of a mouth*
*Finish type CPS-B.*

Original accession N | Signature and date of accession | Signature and date of last accession

**Characteristics**

| | |
|---|---|
| Nominal capacity in terms of filling, cm³ - | 750±10 |
| Weight recommended, g - | 600 |

Thickness of walls, not less-1.5 mm
Thickness of a bottom, not less, -3.0 mm
Thermal stability, difference of temperatures, not less, °C -40
Internal hydrostatic pressure during 60±2s not less, kgf/cm²-6

**Maximum deviation**

| | |
|---|---|
| from a vertical axis not more, mm | 3.3 |
| for height, mm | ±1.8 |
| for diameter of the body, mm | ±1.4 |

other sizes are given for manufacturing set of forms

| Chang | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | Cosovschi P. | | 17,01,20 |
| Constr-r principal | | Cosovschi P. | | 17,01,20 |
| Dir. of manuf. | | | | |

A.369

Bottle "Proseco"-CPS-750

Glass colourless

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1,33 |
| Sheet | Sheets 1 | |

FSC

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Format A3

**Anexa nr.8**

## Sticla PRIMAVERA 05 l

| No | Descrierea | Material | Quantity |
|---|---|---|---|
| | | | Full set |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 24 |
| 2 | BOTTOM PLATE | BRONZE+COL(MATCHING EDGE) | 24 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 28 |
| 4 | BAFFLE | BRONZE+COL(MATCHING EDGE) | 28 |
| 5 | NECK RING | BRONZE+COL(FULL CAVITY) | 60 |
| 6 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 60 |
| 7 | PLUNGER | C I+COL(MATCHING EDGE) | 45 |
| 8 | BLOW HEAD | CAST IRON | 24 |
| 9 | TAKE OUT TONG | MINOX/BRONZE | 30 |
| 10 | FUNNEL | CAST IRON | 28 |
| 11 | BLOW HEAD TUBE | MILD STEEL | 24 |

A.324




The controllable sizes
of a glass finish
Ø30±0.5
Ø18±0.5 should be on depth
10 mm from a finish end face
Ø16 min in other part of a mouth
Finish type $VP_{4B}$




Dot-code
(on the opposite party of the jar)



**Characteristics**

| | |
|---|---|
| Nominal capacity in terms of filling, $cm^3$ - | 500±7 |
| Weight recommended, g - | 410 |

Thickness of walls, not less-1.2 mm
Thickness of a bottom, not less, -2.2 mm
Thermal stability, difference of temperatures, not less, °C -40
Internal hydrostatic pressure during 60±2s not less, $kgf/cm^2$-5

**Maximum deviation**

| | |
|---|---|
| from a vertical axis not more, mm | 4.5 |
| on height, mm | ±1.9 |
| on diameter of the body, mm | ±1.3 |

other sizes are given for manufacturing set of forms

| Chang. | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | Cosovschi P. | | 30.07.24 |
| Constr-r principal | | Cosovschi P. | | 30.07.24 |
| Dir. of manuf. | | Baltaji I. | | |

A.324

Bottle
"Primavera New"-$VP_{4B}$-500

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1,6 |
| Sheet | Sheets | 1 |

Flint

FSC

Copied

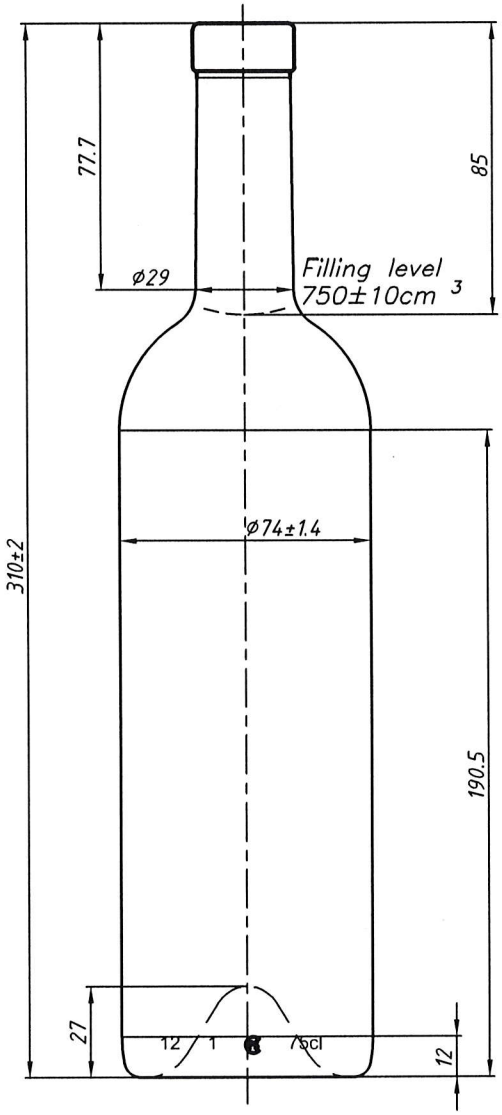
Format A3

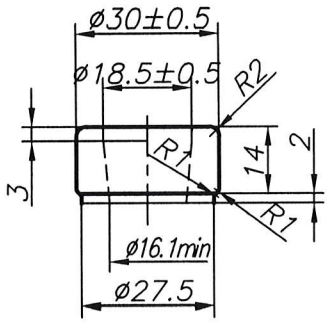
**Anexa 9**

**Sticla BORDO B 0.75 ml**

| № | Sescriere | Material | Cantitate |
|---|---|---|---|
| | | | full set |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 24 |
| 2 | BOTTOM PLATE | BRONZE+COL(MATCHING EDGE) | 24 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 28 |
| 4 | BAFFLE | BRONZE+COL(MATCHING EDGE) | 28 |
| 5 | PLUNGER BORDO | C I+COL(MATCHING EDGE) | 40 |
| 6 | BLOW HEAD BORDO | CAST IRON | 24 |
| 7 | BLOW HEAD TUBE | STEEL | 24 |
| 8 | FUNNEL | CAST IRON | 24 |
| 9 | TAKE OUT TONG | MINOX/BRONZE | 30 |
| 10 | THIMBLE | CAST IRON | 40 |
| 11 | NECK RING | BRONZE+COL(FULL CAVITY) | 70 |
| 12 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 100 |

A.256




*The controllable sizes of a glass finish*
*ø30±0.5*
*ø18.5±0.5 should be on depth 10 mm from a finish end face*
*ø16.1 min in other part of a mouth*
*Finish type VP 4A*

**Characteristics**

| | |
|---|---|
| Nominal capacity in terms of filling, $cm^3$ - | 750±10 |
| Weight recommended, g - | 450 |

SM 195:1999 ; GOST 10117.1

*Thickness of walls, at application of hardening, not less-1.2 mm*
*Thickness of a bottom at application of hardening, not less, -2.2 mm*
*Thermal stability ,difference of temperatures, not less, °C -40*
*Internal hydrostatic pressure during 60±2s not less, kgf/$cm^2$-5*

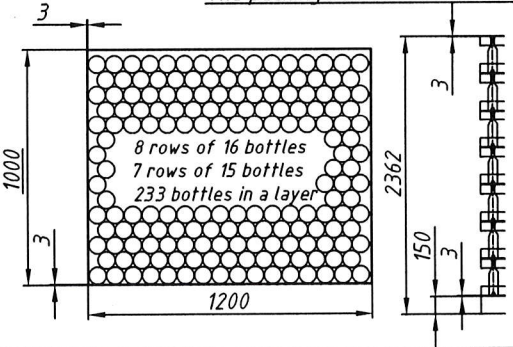
**Maximum deviation**

| | |
|---|---|
| from a vertical axis not more, mm | 4.3 |
| of height, mm | ±2.0 |
| of diameter of the body, mm | ±1.4 |

*other sizes are given for a manufacturing set of forms*

Agreed:

**The packing scheme of the bottles in the pallet**




| | |
|---|---|
| Quantity of layers: | 7 |
| Quantity of bottles in the pallet: | 1631 |
| Weight of the pallet, kg: | 790 |
| Roof: | a cardboard |
| Cover: | thermocontractable |

| Chang. | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | Djalo A. I. | | 14.04.16 |
| Constr-r principal | | Djalo A. I. | | 14.04.16 |
| Dir. of manuf. | | Rotari N.V. | | |

A.256

Bottle
"Bordo-B-VP4A-750"

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1.4 |
| Sheet | Sheets 1 | |

Glass colourless

FSC

Copied

Format A3

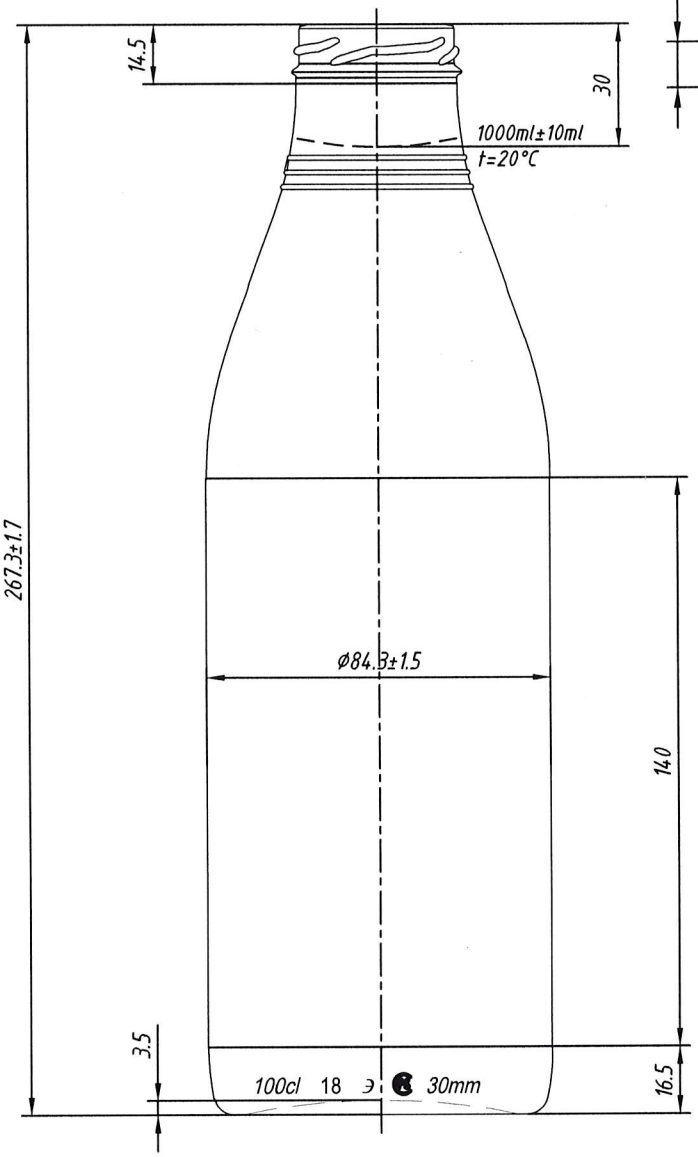
Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date

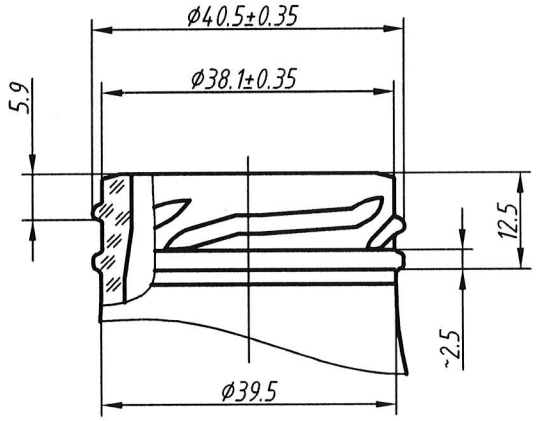
# Anexa 10

## SUBJECT: Bottle III-43-1000 Milk

| Sr No | Description | Material | Full set |
|---|---|---|---|
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE+LOCK) | 20 |
| 2 | BOTTOM PLATE | C I+COL(MATCHING EDGE) | 20 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE+LOCK) | 24 |
| 4 | BAFFLE | CAST IRON | 24 |
| 5 | INSERT | STEEL+COL(MATCHING EDGE) | 70 |
| 6 | NECK RING | BRONZE+COL(FULL CAVITY) | 45 |
| 7 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 70 |
| 8 | COOLER | MILD STEEL | 40 |
| 9 | BLOW HEAD | CAST IRON | 20 |
| 10 | BLOW HEAD TUBE | MILD STEEL | 20 |
| 11 | TAKE OUT TONG | MINOX/BRONZE | 30 |
| 12 | PLUNGER NNPB | STEEL+COL(MATCHING EDGE) | 40 |

A.341




*The controllable sizes of a glass finish*
*ø40.5±0.35*
*ø38.1±0.35*
*Finish type TO-43 "Regular"*

Characteristics

Nominal capacity, $cm^3$ - 1000±10
Weight recommended, g -420

Thickness of walls, not less -1.2 mm
Thickness of a bottom, not less, -3.0mm
Thermal stability, difference of temperatures, not less, °C -40
Internal hydrostatic pressure during 60±2s
not less, -8 $kgf/cm^2$

Maximum deviation

from the vertical axis no more, mm 3.0
on height, mm ±1.7
on diameter, mm ±1.5
Concavity of an end face of a nimbus mouth no more, mm 0.3
Not parallelism of an end face of a nimbus of a mouth of a plane of a bottom no more, mm-0.8

| Chang | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | Cosovschi P. | | 21.02.22 |
| Constr-r principal | | Cosovschi P. | | 21.02.22 |
| Dir of manufa | | Baltaji I. | | |

A.341

Bottle
"Milk"-TO-43
"Regular"-1000

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1.25 |
| Sheet | Sheets | 1 |

Glass colourless

FSC

Copied

Format A3

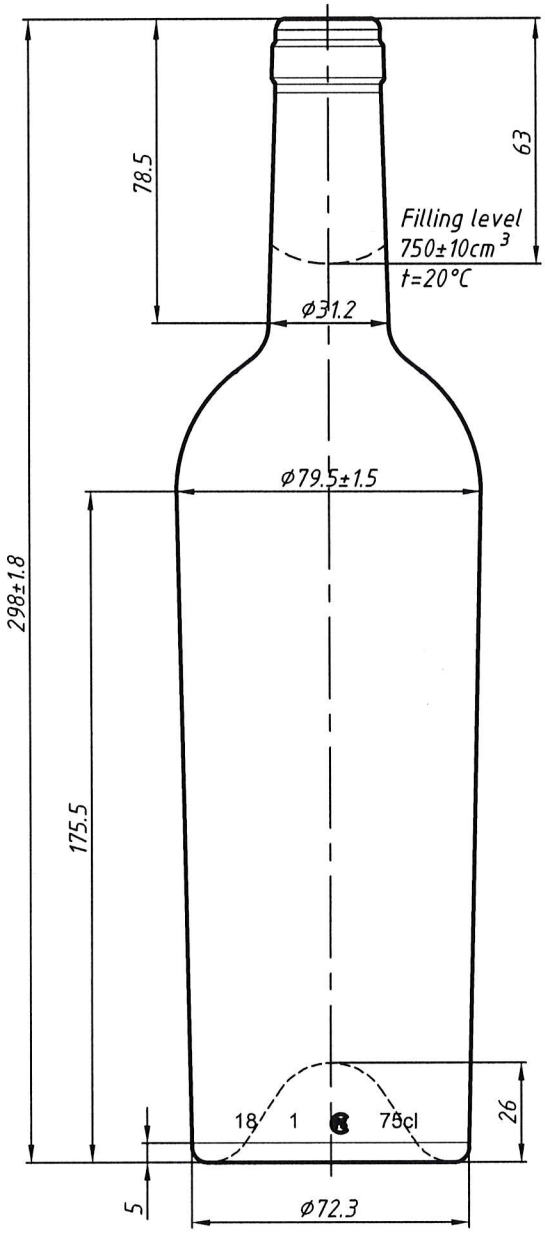
Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date

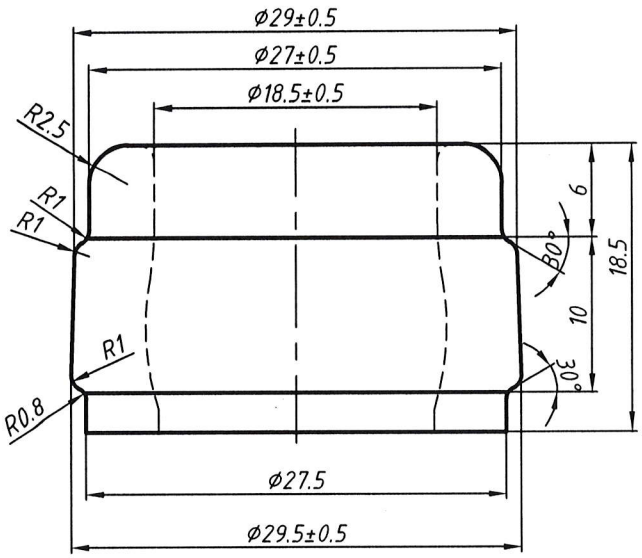
## Anexa 11

**SUBJECT: STORICA 750ML**

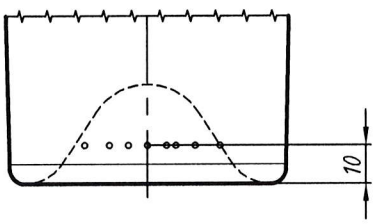
| Sr No | Description | Material | Quantity |
|---|---|---|---|
| | | | Full set |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE+LOCK) | 24 |
| 2 | BOTTOM PLATE | BRONZE+COL(MATCHING EDGE) | 24 |
| 3 | NECK RING | BRONZE+COL(FULL CAVITY) | 50 |
| 4 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 28 |
| 5 | BAFFLE | BRONZE+COL(MATCHING EDGE) | 28 |
| 6 | FUNNEL | CAST IRON | 24 |
| 7 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 60 |
| 8 | PLUNGER | CI+COL(MATCHING EDGE) | 50 |
| 9 | BLOW HEAD | CAST IRON | 24 |
| 10 | TAKE OUT TONG | MINOX/BRONZE | 30 |
| 11 | BLOW HEAD TUBE | MILD STEEL | 24 |

A.362




The controllable sizes
of a glass finish
ø29.5±0.5
ø27±0.5
ø18.5±0.5 should be on depth
3 mm from a finish end face
ø17.5 min in other part of a mouth
Finish type $VP_{3F}$




Characteristics

Nominal capacity in terms of filling, $cm^3$ - 750±10

Weight recommended, g - 450

Thickness of walls, not less-1.2 mm

Thickness of a bottom, not less, -2.2 mm

Thermal stability, difference of temperatures, not less, °C -40

Internal hydrostatic pressure during 60±2s not less, $kgf/cm^2$-5

Maximum deviation

| | |
|---|---|
| from a vertical axis not more, mm | 3.28 |
| of height, mm | ±1.8 |
| of diameter of the body, mm | ±1.5 |

other sizes are given for a manufacturing set of forms

| Chang. | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | Djalo A. I. | | 20.12.17 |
| Constr-r principal | | Djalo A. I. | | 20.12.17 |
| Dir. of manuf. | | Rotari N.V. | | |

A.362

Bottle
"Storica light"-$VP_{3F}$-750

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1.33 |
| Sheet | Sheets 1 | |

Glass colourless

FSC

Copied

Format A3

Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date

**Anexa nr.12**

**SPICUSOR**

| No | Descriere | Material | cantitate |
|---|---|---|---|
| | | | Full set |
| 1 | NECK RING | BRONZE+COL(FULL CAVITY) | 60 |
| 2 | GUIDE PLATE | C I+COLM | 60 |
| 3 | PLUNGER | STEEL+COLM | 60 |

**Anexa nr.13**

**STORICA BVS 0.75**

| No | Descriere | Material | Quantity |
|---|---|---|---|
| | | | Full set |
| 1 | NECK RING | BRONZE+COL(FULL CAVITY) | 50 |
| 2 | GUIDE PLATE | C I+COLM | 60 |
| 3 | PLUNGER | STEEL+COLM | 50 |
| 4 | BLOW HEAD | CAST IRON | 24 |
| 5 | BLOW HEAD TUBE | STEEL | 24 |

**Anexa nr.14**

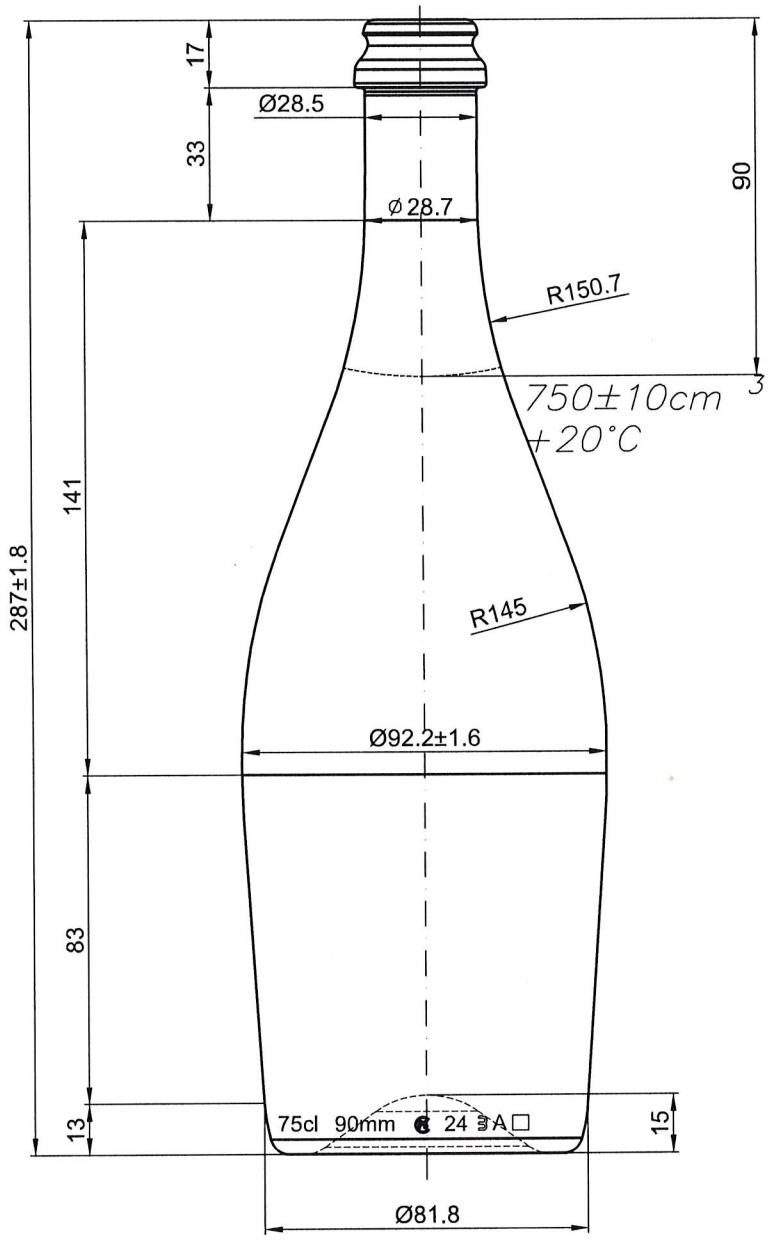
**ANDREEVSKAIA 1.0 l**

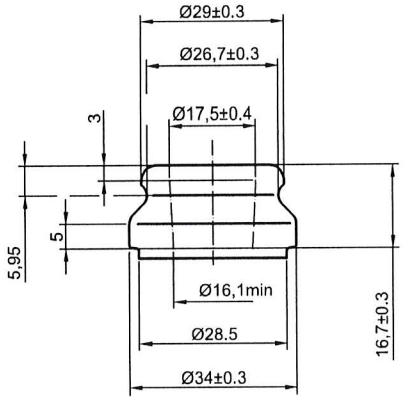
| No | Descriere | Material | Cantitate |
|---|---|---|---|
| | | | Full set |
| 1 | NECK RING | BRONZE+COL(FULL CAVITY) | 40 |
| 2 | GUIDE PLATE | C I+COLM | 50 |
| 3 | PLUNGER | STEEL+COLM | 45 |

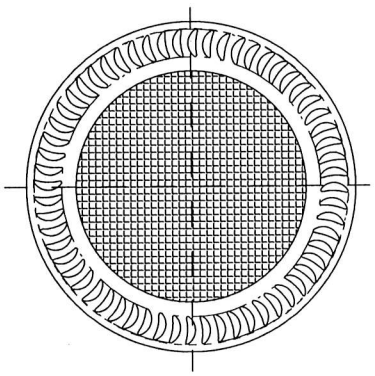
**Anexa nr.15**

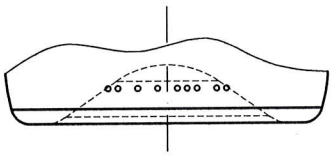
**Sticla COLIO LIGHT 0.75 (600 gr)**

| No | Descriere | Material | Cantitate |
|---|---|---|---|
| | | | Trial |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 2 | BOTTOM PLATE | BRONZE+COL(MATCHING EDGE) | 2 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 4 | BAFFLE | BRONZE+COL(MATCHING EDGE) | 2 |
| 5 | NECK RING | BRONZE+COL(FULL CAVITY) | 2 |
| 6 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 2 |
| 7 | PLUNGER | C I+COL(MATCHING EDGE) | 2 |
| 8 | TAKE OUT TONG | MINOX/BRONZE | 2 |
| 9 | FUNNEL | CAST IRON | 2 |
| 10 | BLOW HEAD | CAST IRON | 2 |
| 11 | BLOW HEAD TUBE | STEEL | 2 |





*Characteristics*

*Nominal capacity in terms of filling, cm³ – 750±10*
*Weight recommended, g – 600*
*Thickness of walls, at application of hardening, not less–1.5 mm*
*Thickness of a bottom at application of hardening, not less, –2.5 mm*
*Thermal stability ,difference of temperatures, not less, °C –40*
*Internal hydrostatic pressure during 60±2s not less, kgf/cm² –14*

*Maximum deviation*

*from a vertical axis not more, mm 4.1*
*for height, mm ±1.8*
*for diameter of the body, mm ±1.6*
*other sizes are given for manufacturing set of forms*

| Chang. | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | | | |
| Constr-r principal | | | | |
| Dir of manufat. | | | | |

The preliminary drawing

Colio Light–750

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1 |

Sheet | Sheets 1

Flint

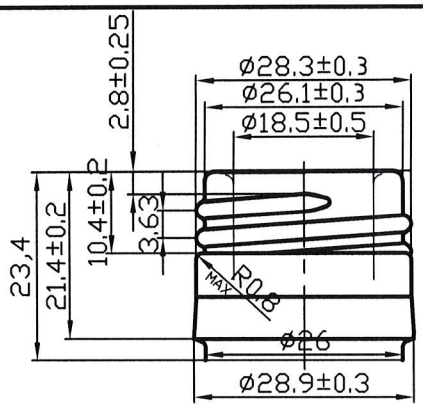
FSC

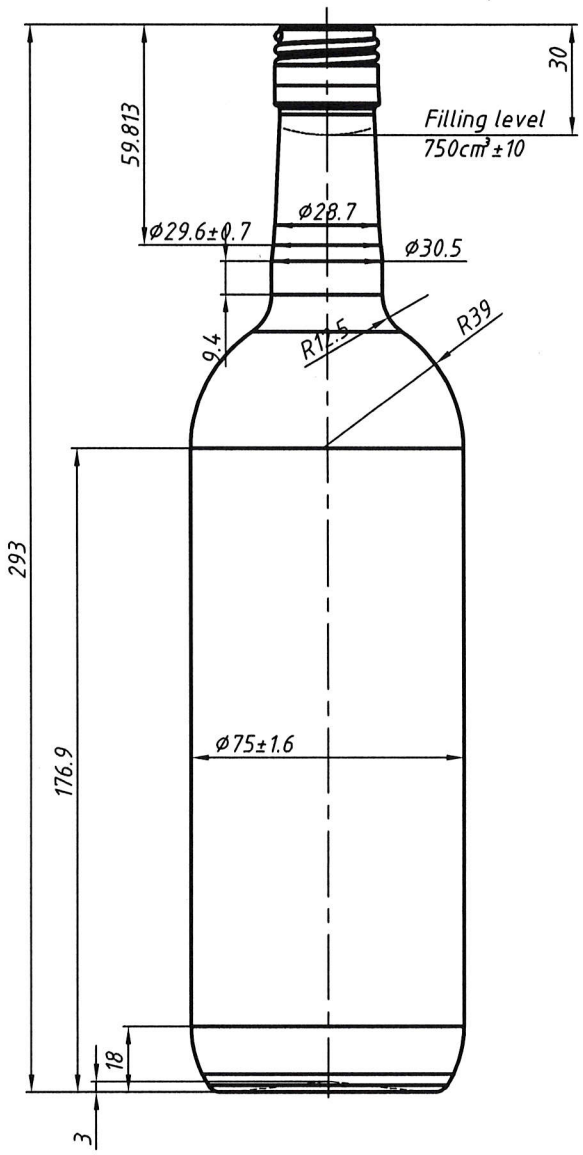
**Anexa nr.16**

## Sticla LEGERA BVS 0.75 (415 gr)

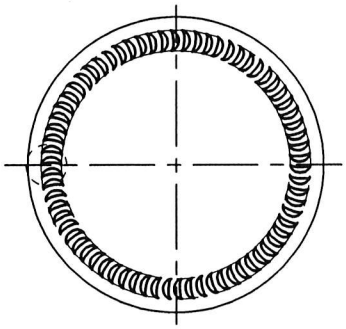
| No | Descriere | Material | Cantitate |
|---|---|---|---|
| | | | Trial |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 2 | BOTTOM PLATE | C I+COL(MATCHING EDGE) | 2 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 4 | BAFFLE | C I+COL(MATCHING EDGE) | 2 |
| 5 | NECK RING | BRONZE+COL(FULL CAVITY) | 2 |
| 6 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 2 |
| 7 | PLUNGER | C I+COL(MATCHING EDGE) | 2 |
| 8 | TAKE OUT TONG | MINOX/BRONZE | 2 |
| 9 | FUNNEL | CAST IRON | 2 |
| 10 | BLOW HEAD | CAST IRON | 2 |
| 11 | BLOW HEAD TUBE | STEEL | 2 |

A.




The controllable dimensions of a glass finish :
ø28,3±0.3
ø26,1±0.3
ø28,9±0.3
ø29,6±0.4
ø18.5±0.5 should be on depth 10 mm from a finish end face
ø16.1min in other part of a mouth
Finish type BVS



BOTTOM VIEW

Characteristics

Nominal capacity in terms of filling, $cm^3$ - 750±10
Weight recommended, g - 415
Thickness of walls, not less-1.2 mm
Thickness of a bottom at application of hardening, not less, -2.2 mm
Thermal stability ,difference of temperatures, not less, °C -40
Internal hydrostatic pressure during 60±2s not less, $kgf/cm^2$-5

Maximum deviation

| | |
|---|---|
| from a vertical axis not more, mm | 4.3 |
| of height, mm | ±1.8 |
| of diameter of the body, mm | ±1.6 |

other sizes are given for a manufacturing set of forms

| Chang. | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | Cosovschi P. | | 28.01.25 |
| Constr-r principal | | Cosovschi P. | | 28.01.25 |
| Dir. of manuf. | | Balataji I. | | |

A.

Bottle "LEGERA-BVS-750"

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1.4 |
| Sheet | Sheets | 1 |

Glass colourless

FSC

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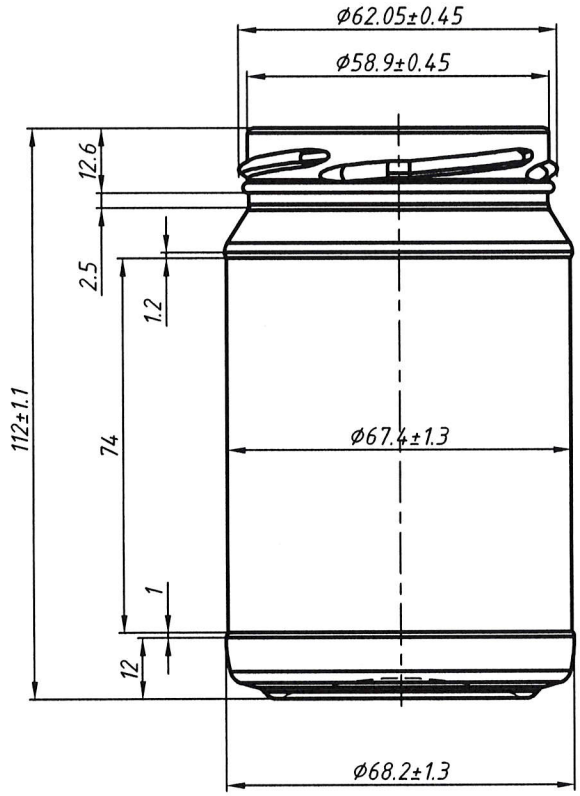
Format A3

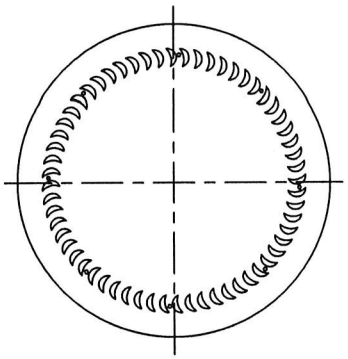
Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date

**Anexa nr 17**

## Borcan VESNA III-63-0.314

| SNo | Descriere | Material | Cantitate |
|---|---|---|---|
| | | | Trial |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 2 | BOTTOM PLATE | C I+COL(MATCHING EDGE) | 2 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 4 | BAFFLE | CAST IRON | 2 |
| 5 | INSERT | STEEL+COL(FULL CAVITY) | 2 |
| 6 | PLUNGER | STEEL+COL(MATCHING EDGE | 2 |
| 7 | COOLER | MILD STEEL | 2 |
| 8 | NECK RING | BRONZE+COL(FULL CAVITY) | 2 |
| 9 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 2 |
| 10 | BLOW HEAD | CAST IRON | 2 |
| 11 | BLOW HEAD TUBE | MILD STEEL | 2 |
| 12 | TAKE OUT TONG | MINOX/BRONZE | 2 |



Bottom view

Marking
(on the opposite party of the jar)

Controllable sizes of a finish:
Ø62.05±0.45
Ø58.9±0.45

The finish III-63

## Characteristics

Full capacity, $cm^3$ - 314±6
Weight recommended, g -170
Thickness of walls not less, mm-1.2
Thikness of a bottom not less, mm-2.0
Therminal stability ,difference of temperatures, not less, °C -40
Internal hydrostatic pressure during 5s not less, $kgf/cm^2$-3
Resistance to effort of compression not less, N-2200

## Maximum devations

| | |
|---|---|
| on height, mm | ±1.1 |
| on diameter, mm | ±1.3 |
| Concavity of an end face of a nimbus mouth no more, mm | 0.3 |

Other sizes are given for the making molds

| Chang. | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | Cosovschi P. | | 30.01.25 |
| Constr-r principal | | Cosovschi P. | | 30.01.25 |
| Dir of manufat. | | Baltaji I. | | |

A.

Jar III-63-314
"VESNA"

Glass colourless

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1 |
| Sheet | Sheets 1 | |

FSC

Copied

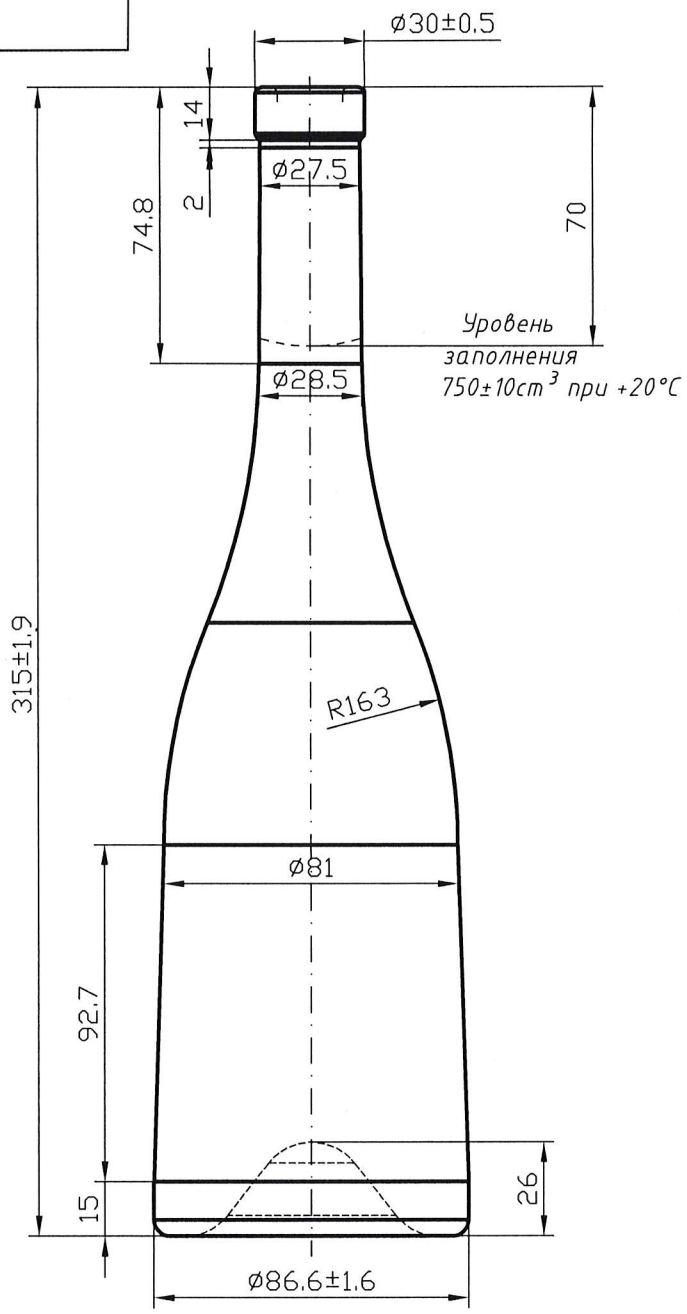
Format A3

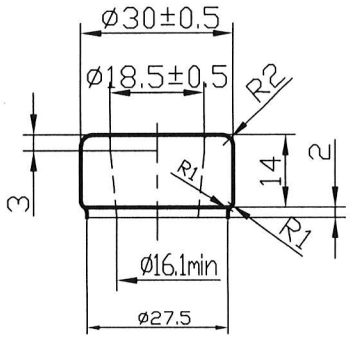
Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date

**Anexa nr.18**

## Sticla ESPANOLA 0.75 (450 gr)

| No | Descriere | Material | Cantitate |
|---|---|---|---|
| | | | Full set |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 2 | BOTTOM PLATE | BRONZE+COL(MATCHING EDGE) | 2 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 4 | BAFFLE | BRONZE+COL(MATCHING EDGE) | 2 |
| 5 | NECK RING | BRONZE+COL(FULL CAVITY) | 2 |
| 6 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 2 |
| 7 | PLUNGER | C I+COL(MATCHING EDGE) | 2 |
| 8 | TAKE OUT TONG | MINOX/BRONZE | 2 |
| 9 | FUNNEL | CAST IRON | 2 |
| 10 | BLOW HEAD | CAST IRON | 2 |
| 11 | BLOW HEAD TUBE | STEEL | 2 |




Контролируемые размеры венчика горловины:
ø30±0.5
ø18.5±0.5 должен быть на глубине до 3mm от торца венчика
ø16.1min в остальной части горловины
Венчик типа VP4A

## Техническая характеристика

Номинальная вместимость, $cm^3$ - 750
Масса рекомендуемая, g - 450

## SM 195:1999 ; ГОСТ 10117.1

Толщина стенок не менее, mm-1,4, при нанесении упрочнения-1,2
Толщина дна не менее, mm-2,5, при нанесении упрочнения-2,2
Термостойкость, перепад температур, не менее, °C -40
Внутреннее гидростатическое давление в течение 60±2c не менее, $kgf/cm^2$-5

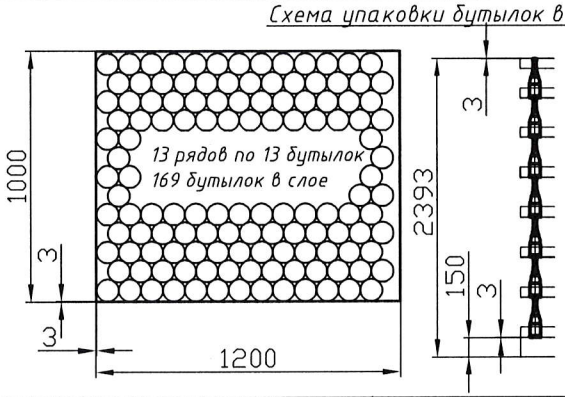
## Предельные отклонения

| | |
|---|---|
| от вертикальной оси не более, mm | 3.5 |
| по высоте, mm | ±1.9 |
| по диаметру, mm | ±1.6 |

Остальные размеры даны для изготовления формокомплекта

Согласовано:

## Схема упаковки бутылок в паллете




Кол-во слоев: 7
Кол-во бутылок в паллете: 1183
Масса паллета, кг: 648
Крыша: картон
Чехол: термоусадочный

| Изм. | Лит. | N докум. | Подпись | Дата |
|---|---|---|---|---|
| Разработ. | | Косовский П. | | 24.02.23 |
| Гл. конструк. | | Косовский П. | | 24.02.23 |
| Дир. пр-ва | | Балтажи И. | | |

A1

Бутылка "Espanola"-VP3B-750

Стекло бесцветное

| Лит. | Масса | Масштаб |
|---|---|---|
| | | 1:1,4 |
| Лист | Листов 1 | |

Копировал

Формат А3

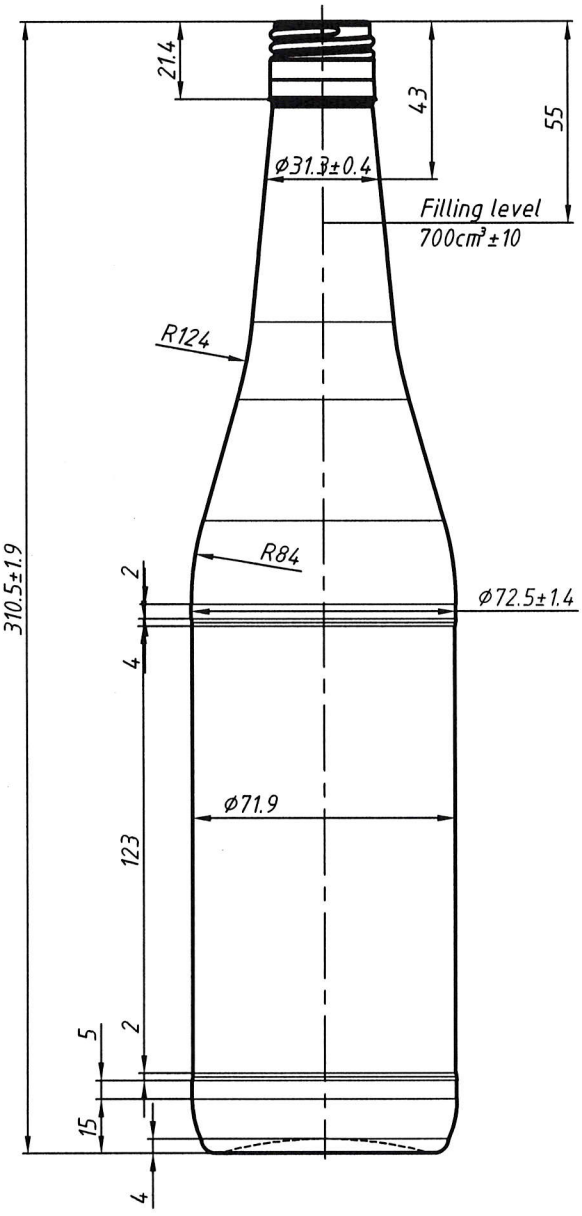
Подпись и дата | Инв. N дубл. | Взам. инв. N | Подпись и дата | Инв. N подл.

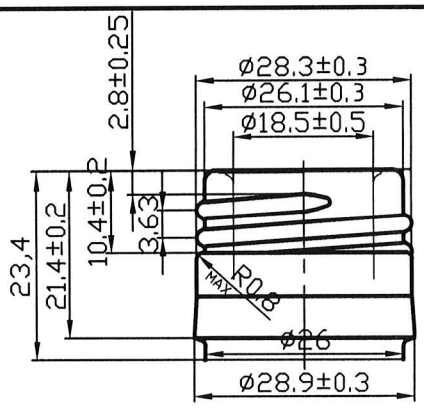
## Anexa 19

**SUBJECT: 0.7L Zachos**

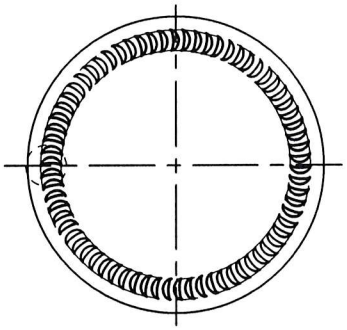
| Sr No | Description | Material | Quantity |
|---|---|---|---|
| | | | Trial |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE+LOCK) | 2 |
| 2 | BOTTOM PLATE | C I+COL(FULL CAVITY) | 2 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE+LOCK) | 2 |
| 4 | BAFFLE | C I+COL(MATCHING EDGE)-(special) | 2 |
| 5 | NECK RING | BRONZE+COL(FULL CAVITY) | 2 |
| 6 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 2 |
| 7 | PLUNGER | C I+COL(MATCHING EDGE) | 2 |
| 8 | BLOW HEAD | CAST IRON | 2 |
| 9 | TAKE OUT TONG | MINOX/BRONZE | 2 |
| 11 | BLOW HEAD TUBE | MILD STEEL | 2 |
| 12 | FUNNEL | CAST IRON | 2 |

A.




*The controllable dimensions of a glass finish :*
*ø28,3±0.3*
*ø26,1±0.3*
*ø28,9±0.3*
*ø29,6±0.4*
*ø18.5±0.5 should be on depth 10 mm from a finish end face*
*ø16.1min in other part of a mouth*
*Finish type BVS*



BOTTOM VIEW

*Characteristics*

*Nominal capacity in terms of filling, cm³ - 750±10*
*Weight recommended, g - 383*
*Thickness of walls, not less-1.2 mm*
*Thickness of a bottom at application of hardening, not less, -2.2 mm*
*Thermal stability ,difference of temperatures, not less, °C -40*
*Internal hydrostatic pressure during 60±2s not less, kgf/cm²-5*

*Maximum deviation*

*from a vertical axis not more, mm 4.3*
*of height, mm ±1.9*
*of diameter of the body, mm ±1.4*
*other sizes are given for a manufacturing set of forms*

| Chang | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | Cosovschi P. | | 06.02.25 |
| Constr-r principal | | Cosovschi P. | | 06.02.25 |
| Dir. of manuf. | | Balataji I. | | |

A.

Bottle
"ZACHOS-BVS-700"

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1.4 |
| Sheet | Sheets | 1 |

Glass colourless

FSC

Copied

Format A3

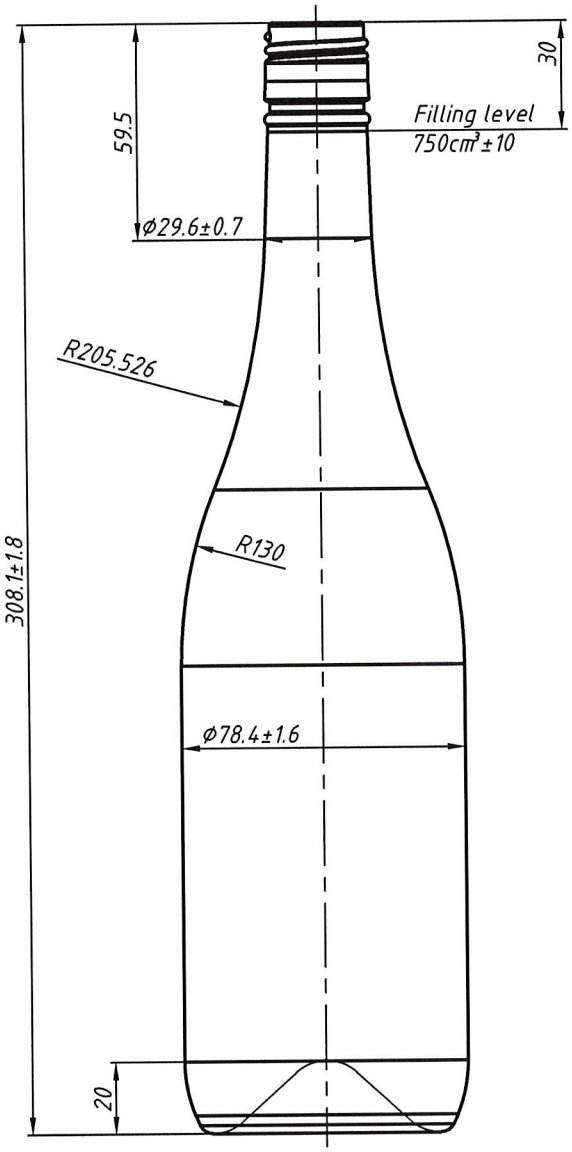
Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date

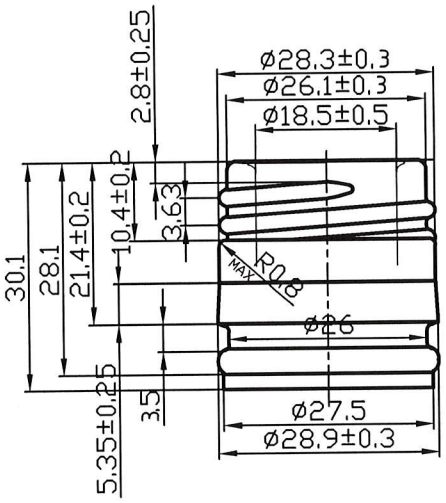
## Anexa 20

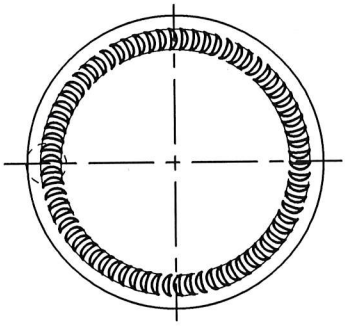
**SUBJECT: 0.75L BORGONA 480GR**

| Sr No | Description | Material | Quantity |
|---|---|---|---|
| | | | Trial |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 2 | BOTTOM PLATE | BRONZE+COL(MATCHING EDGE) | 2 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 4 | BAFFLE | BRONZE+COL(MATCHING EDGE) | 2 |
| 5 | NECK RING | BRONZE+COL(FULL CAVITY) | 2 |
| 6 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 2 |
| 7 | PLUNGER | C I+COL(MATCHING EDGE) | 2 |
| 8 | TAKE OUT TONG | MINOX/BRONZE | 2 |
| 9 | FUNNEL | CAST IRON | 2 |
| 10 | BLOW HEAD | CAST IRON | 2 |
| 11 | BLOW HEAD TUBE | STEEL | 2 |
| 12 | NECK RING VN | BRONZE+COL(FULL CAVITY) | 2 |
| 13 | GUIDE PLATE VN | C I+COL(MATCHING EDGE) | 2 |
| 14 | PLUNGER VN | C I+COL(MATCHING EDGE) | 2 |
| 15 | BLOW HEAD VN | CAST IRON | 2 |
| 16 | BLOW HEAD TUBE VN | STEEL | 2 |
| 17 | NECK RING VIP | BRONZE+COL(FULL CAVITY) | 2 |
| 18 | GUIDE PLATE VIP | C I+COL(MATCHING EDGE) | 2 |
| 19 | PLUNGER VIP | C I+COL(MATCHING EDGE) | 2 |
| 20 | BLOW HEAD VIP | CAST IRON | 2 |
| 21 | BLOW HEAD TUBE VIP | STEEL | 2 |

A.



BOTTOM VIEW

*Characteristics*

Nominal capacity in terms of filling, cm³ – 750±10
Weight recommended, g – 480
Thickness of walls, not less–1.2 mm
Thickness of a bottom at application of hardening, not less, –2.2 mm
Thermal stability ,difference of temperatures, not less, °C –40
Internal hydrostatic pressure during 60±2s not less, kgf/cm²–5

*Maximum deviation*

from a vertical axis not more, mm 4.3
of height, mm ±1.8
of diameter of the body, mm ±1.6
other sizes are given for a manufacturing set of forms

| Chang. | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | Cosovschi P. | | 30.01.25 |
| Constr-r principal | | Cosovschi P. | | 30.01.25 |
| Dir. of manuf. | | Balataji I. | | |

A.

Bottle "BORGONA-BVS-750"

Glass colourless

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1.4 |
| Sheet | Sheets 1 | |

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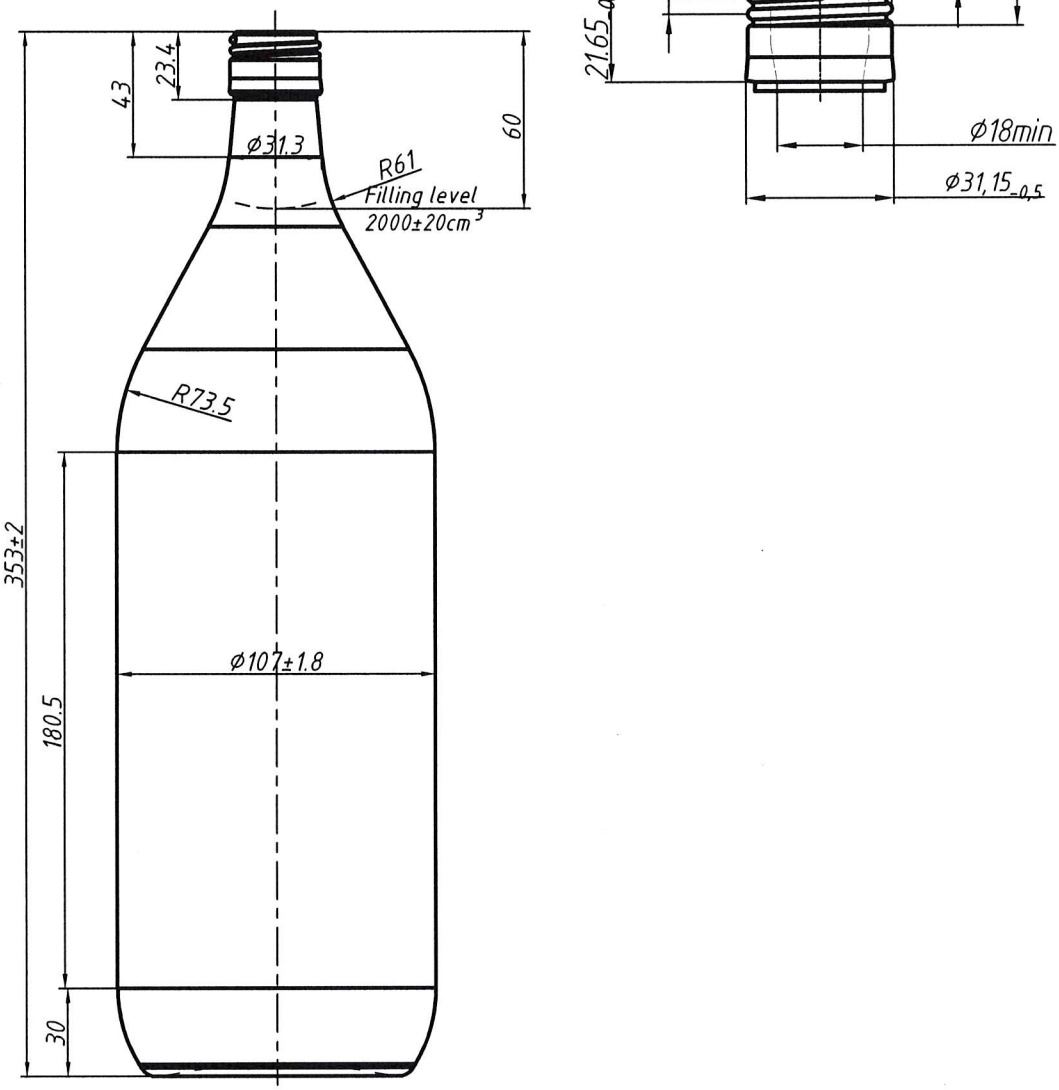
Format A3

Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date

# Anexa 21

| SUBJECT: 2.0L VODKA | | | |
|---|---|---|---|
| Sr No | Description | Material | Quantity |
| | | | Trial |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE) | 2 |
| 2 | BOTTOM PLATE | C I+COL(MATCHING EDGE) | 2 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE) | 2 |
| 4 | BAFFLE | C I+COL(MATCHING EDGE) | 2 |
| 5 | NECK RING | BRONZE+COL(FULL CAVITY) | 2 |
| 6 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 2 |
| 7 | PLUNGER | C I+COL(MATCHING EDGE) | 2 |
| 8 | TAKE OUT TONG | MINOX/BRONZE | 2 |
| 9 | FUNNEL | CAST IRON | 2 |
| 10 | BLOW HEAD | CAST IRON | 2 |
| 11 | BLOW HEAD TUBE | STEEL | 2 |




*Characteristics*

Nominal capacity, $cm^3$ -2000±20
Weight recommended, g - 740
Thickness of walls not less-1.2 mm,
Thickness of a bottom not less-2.4 mm,
Thermal stability ,difference of temperatures, not less, °C -35
Internal hydrostatic pressure during 60±2s not less, $kgf/cm^2$-4

*Maximum deviations*

| | |
|---|---|
| from a vertical axis not more, mm | 4.55 |
| on height, mm | ±2,0 |
| on diameter of the body, mm | ±1.8 |

other sizes are given for manufacturing set of forms

| Chang. | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | | | |
| Constr-r principal | | | | |
| Dir. of manuf | | | | |

A.

Bottle
"VODKA"B-31-4-2000

| Letter | Weight | Scale |
|---|---|---|
| | | 1:6 |

Sheet | Sheets 1

Glass colourless

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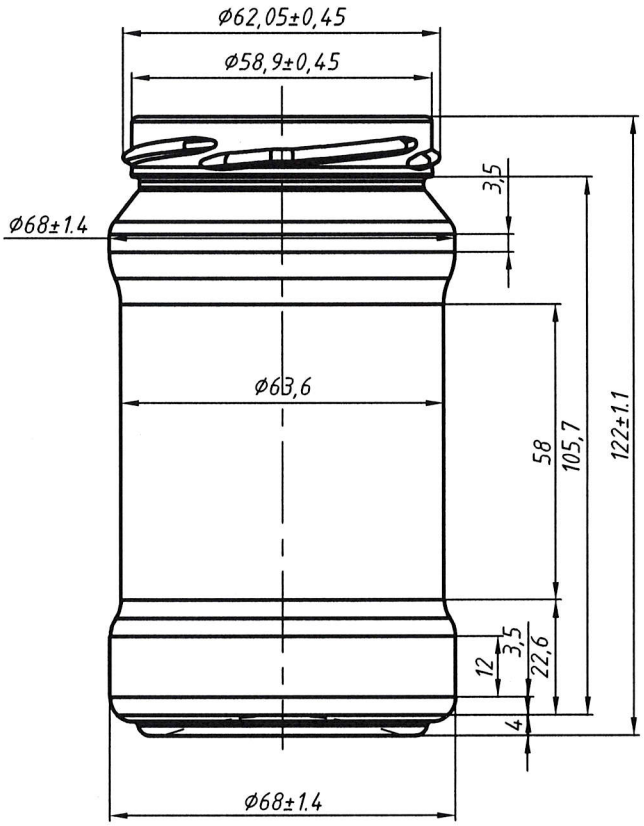
Format A3

| Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date |
|---|---|---|---|---|
| | | | | |

**Anexa nr.22**

**SUBJECT: JAR III-63-314 STAR**

| Sr No | Description | Material | Quantity |
|---|---|---|---|
| | | | Trial |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 2 | BOTTOM PLATE | C I+COL(MATCHING EDGE) | 2 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 4 | BAFFLE | CAST IRON | 2 |
| 5 | INSERT | STEEL+COL(FULL CAVITY) | 2 |
| 6 | PLUNGER | STEEL+COL(MATCHING EDGE | 2 |
| 7 | COOLER | MILD STEEL | 2 |
| 8 | NECK RING | BRONZE+COL(FULL CAVITY) | 2 |
| 9 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 2 |
| 10 | BLOW HEAD | CAST IRON | 2 |
| 11 | BLOW HEAD TUBE | MILD STEEL | 2 |
| 12 | TAKE OUT TONG | MINOX/BRONZE | 2 |




*The controllable sizes of a glass finish :*
*Ø62,05±0,45*
*Ø58,9±0,45*

*Finish type III-63*

## Characteristics

*Nominal capacity, cm³ -314*
*Full capacity, cm³ -314±9*
*Weight recommended, g -170*

*Thickness of walls not less, mm-1,2*
*Thikness of a bottom not less, mm-2,0*
*Therminal stability ,difference of temperatures, not less, °C -40*
*Internal hydrostatic pressure during 5s not less, kgf/cm²-3*
*Resistance to effort of compression not less, N-2200*

## Maximum devations

| | |
|---|---|
| *on height, mm* | *±1,1* |
| *on diameter, mm* | *±1,4* |
| *Concavity of an end face of a nimbus mouth no more, mm* | *0,3* |

*Other dimensions are for manufacturing of mold sets*

| Chang. | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | | | |
| Chief constr. | | | | |
| Dir. of manuf. | | | | |

A.

Jar
III-63-314 "STAR"

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1 |

Sheet | Sheets 1

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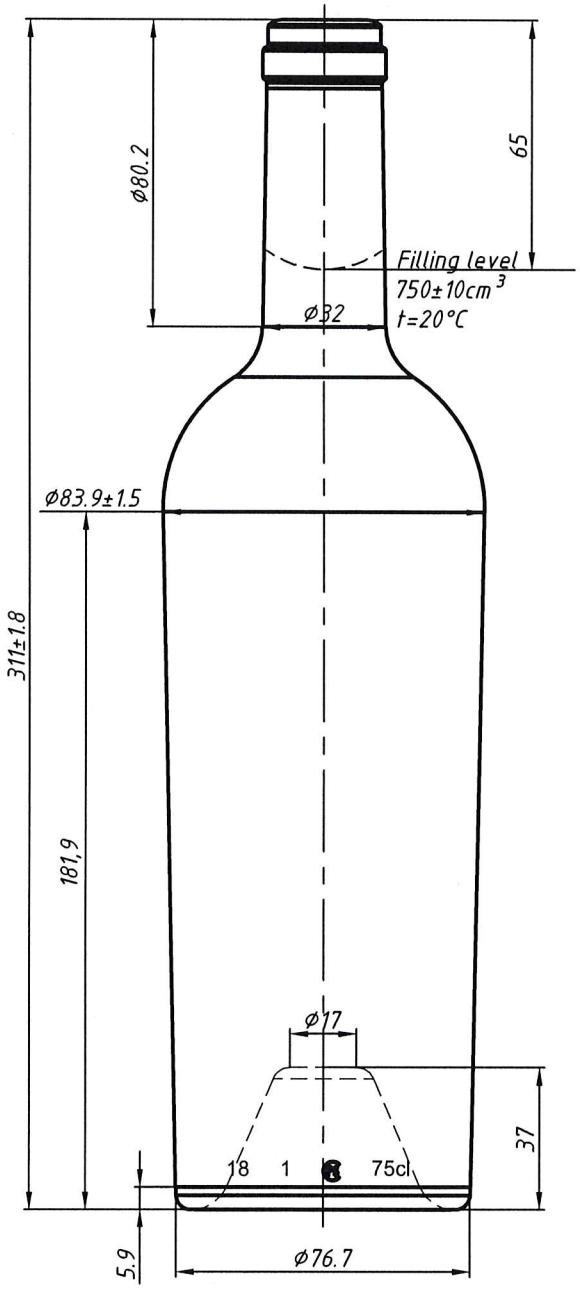
Format A3

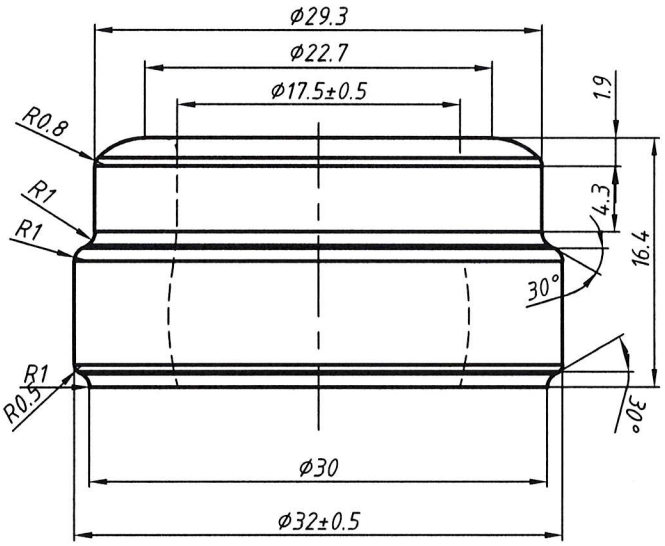
| Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date |
|---|---|---|---|---|
| | | | | |

**Anexa 23**

## SUBJECT: 0.75L STORICA VIP 800GR

| Sr No | Description | Material | Quantity |
|---|---|---|---|
| | | | Trial |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 2 | BOTTOM PLATE | BRONZE+COL(MATCHING EDGE) | 2 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 4 | BAFFLE | BRONZE+COL(MATCHING EDGE) | 2 |
| 5 | NECK RING | BRONZE+COL(FULL CAVITY) | 2 |
| 6 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 2 |
| 7 | PLUNGER | C I+COL(MATCHING EDGE) | 2 |
| 8 | TAKE OUT TONG | MINOX/BRONZE | 2 |
| 9 | FUNNEL | CAST IRON | 2 |
| 10 | BLOW HEAD | CAST IRON | 2 |
| 11 | BLOW HEAD TUBE | STEEL | 2 |




*Characteristics*

Nominal capacity in terms of filling, $cm^3$ - 750±10
Weight recommended, g - 800
Thickness of walls, not less-1.2 mm
Thickness of a bottom, not less, -2.2 mm
Thermal stability ,difference of temperatures, not less, °C -40
Internal hydrostatic pressure during 60±2s not less, $kgf/cm^2$-5

*Maximum deviation*

| | |
|---|---|
| from a vertical axis not more, mm | 4.1 |
| of height, mm | ±1.8 |
| of diameter of the body, mm | ±1.6 |

other sizes are given for a manufacturing set of forms

| Chang | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | | | |
| Constr-r principal | | | | |
| Dir. of manuf. | | | | |

The preliminary drawing

Bottle
"Storica heavy"-$VP_{3F}$-750

| Letter | Weight | Scale |
|---|---|---|
| | | 1:1.33 |
| Sheet | Sheets | 1 |

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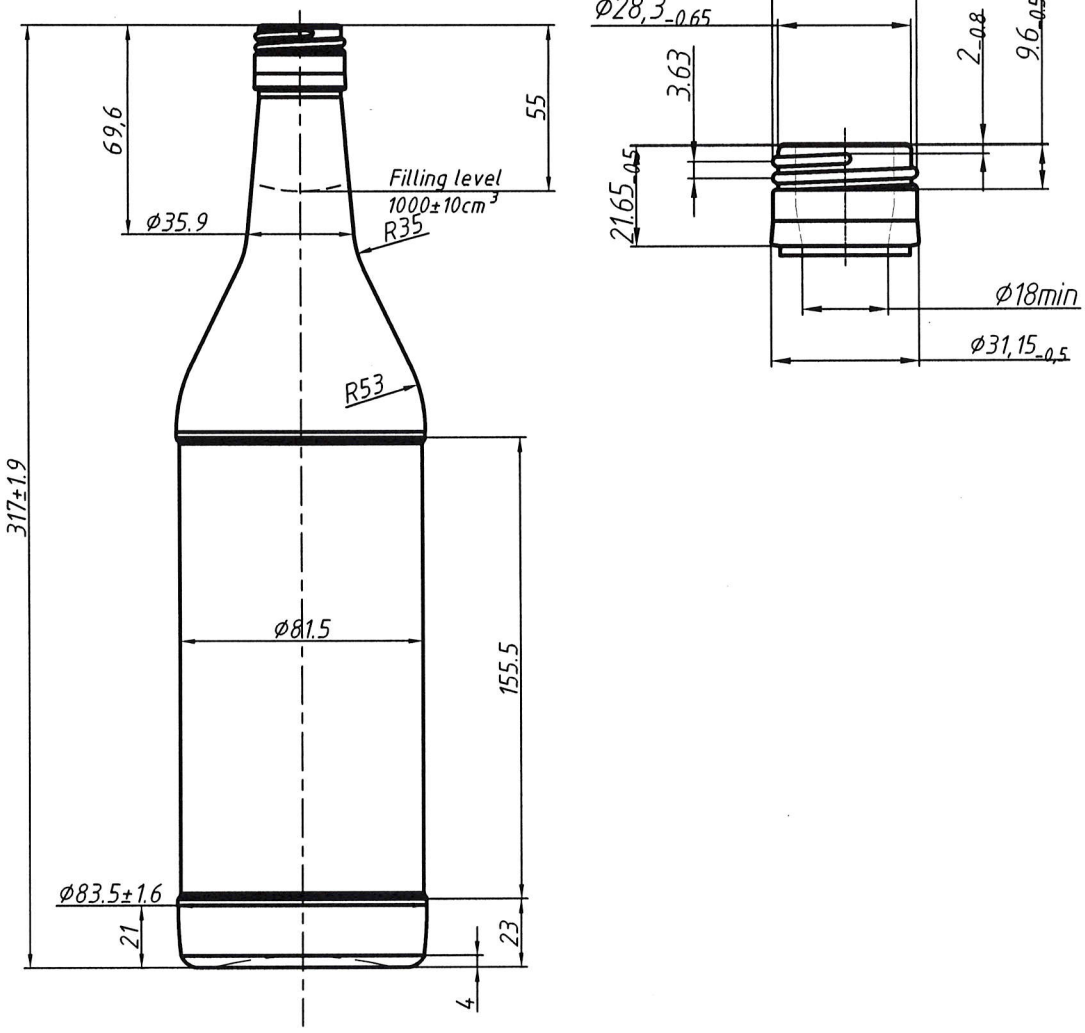
Format A3

Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date

## Anexa nr. 24

**SUBJECT: 1.0L VERMUT 465GR**

| Sr No | Description | Material | Quantity |
|---|---|---|---|
| | | | Trial |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 2 | BOTTOM PLATE | C I+COL(MATCHING EDGE) | 2 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE)+LOCK | 2 |
| 4 | BAFFLE | C I+COL(MATCHING EDGE) | 2 |
| 5 | NECK RING | BRONZE+COL(FULL CAVITY) | 2 |
| 6 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 2 |
| 7 | PLUNGER | C I+COL(MATCHING EDGE) | 2 |
| 8 | TAKE OUT TONG | MINOX/BRONZE | 2 |
| 9 | FUNNEL | CAST IRON | 2 |
| 10 | BLOW HEAD | CAST IRON | 2 |
| 11 | BLOW HEAD TUBE | STEEL | 2 |
| | | | |




*Characteristics*

Nominal capacity, $cm^3$ -1000±10
Weight recommended, g - 465
Thickness of walls not less-1.2 mm,
Thickness of a bottom not less-2.4 mm,
Thermal stability, difference of temperatures, not less, °C -35
Internal hydrostatic pressure during 60±2s not less, $kgf/cm^2$-4

*Maximum deviations*

| | |
|---|---|
| from a vertical axis not more, mm | 4.55 |
| on height, mm | ±1.9 |
| on diameter of the body, mm | ±1.6 |

other sizes are given for manufacturing set of forms

| Chang. | Letter | Document N | Signature | Date |
|---|---|---|---|---|
| Designed | | | | |
| Constr-r principal | | | | |
| Dir. of manuf | | | | |

A.

Bottle "VERMUT"B-31-4-2000

| Letter | Weight | Scale |
|---|---|---|
| | | 1:6 |

Sheet | Sheets 1

FLINT

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Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date

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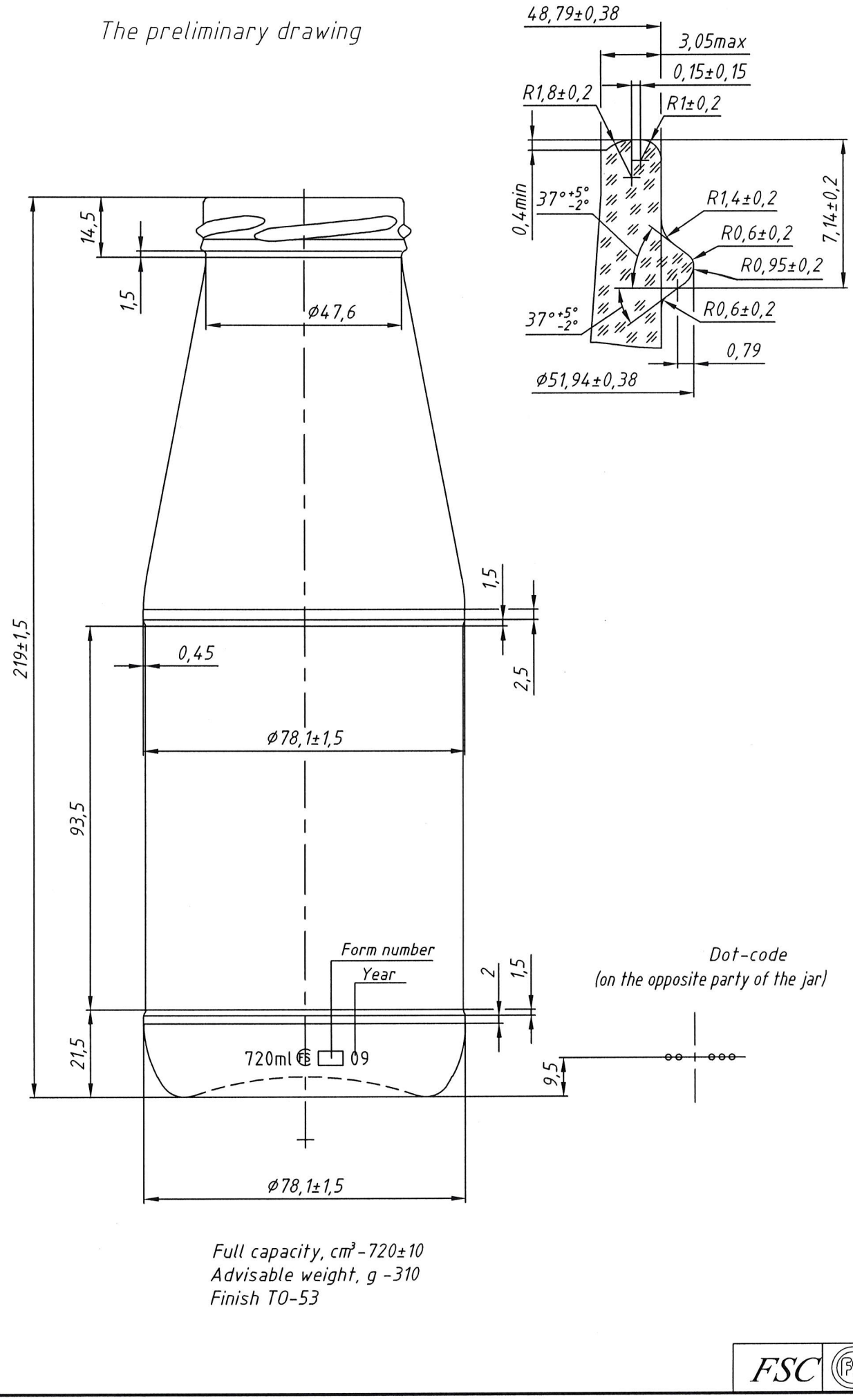
Format A3

## Anexa 25

**SUBJECT: Bottle III-53-720 PASSATA**

| Sr No | Description | Material | Quantity |
|---|---|---|---|
| | | | Trial |
| 1 | BLOW MOULD | C I+COL(NECK, BASE&PARTING LINE) | 2 |
| 2 | BOTTOM PLATE | C I+COL(MATCHING EDGE) | 2 |
| 3 | BLANK MOULD | C I+COL(NECK, BASE&PARTING LINE) | 2 |
| 4 | BAFFLE | CAST IRON | 2 |
| 5 | INSERT | STEEL+COL(MATCHING EDGE) | 2 |
| 6 | NECK RING | BRONZE+COL(FULL CAVITY) | 2 |
| 7 | GUIDE PLATE | C I+COL(MATCHING EDGE) | 2 |
| 8 | COOLER | MILD STEEL | 2 |
| 9 | BLOW HEAD | CAST IRON | 2 |
| 10 | BLOW HEAD TUBE | MILD STEEL | 2 |
| 11 | TAKE OUT TONG | MINOX/BRONZE | 2 |
| 12 | PLUNGER NNPB | STEEL+COL(MATCHING EDGE) | 2 |

The preliminary drawing




Full capacity, $cm^3$ - 720±10
Advisable weight, g -310
Finish TO-53

FSC