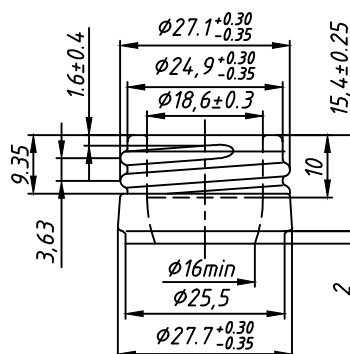
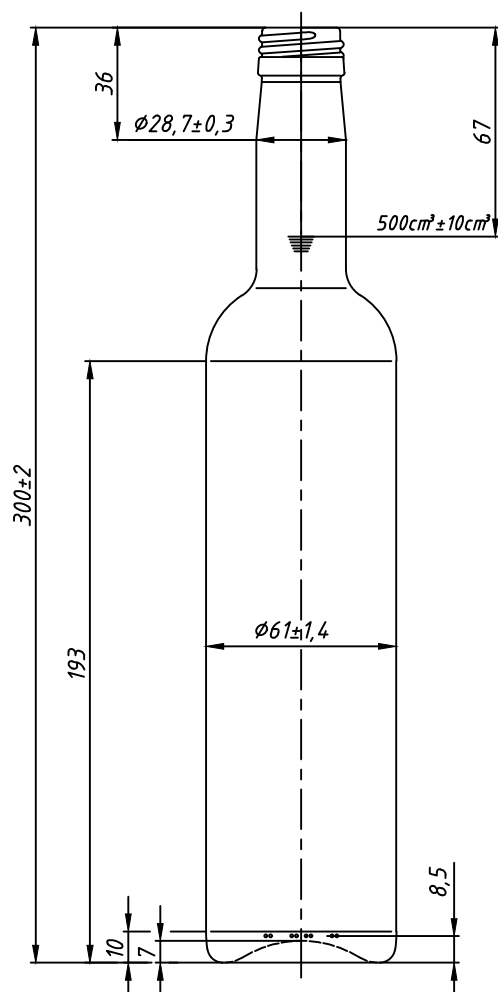


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The controllable sizes  
of a glass finish

$\phi 27.1^{+0.30}_{-0.35}$

$\phi 27.7^{+0.30}_{-0.35}$

$\phi 18.6 \pm 0.3$  should be on depth

10 mm from a finish end face

$\phi 16$  min in other part of a mouth

Finish type B-28-1

GOST 10117.2-2001

#### Characteristics

Nominal capacity, cm<sup>3</sup> -500

Full capacity, cm<sup>3</sup> -520±10

Weight recommended, g - 337

#### SM 195:1999 ; GOST 10117.1

Thickness of walls, at application of

hardening, not less -1.2 mm

Thickness of a bottom at application of

hardening, not less, -2.2 mm

Thermal stability, difference of temperatures,

not less, °C -35

Internal hydrostatic pressure during 60±2s

not less, kgf/cm<sup>2</sup> -5

#### Maximum deviation

from a vertical axis not more, mm 4.2

for height, mm ±2

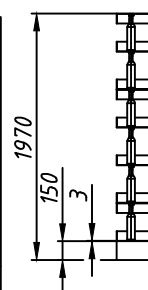
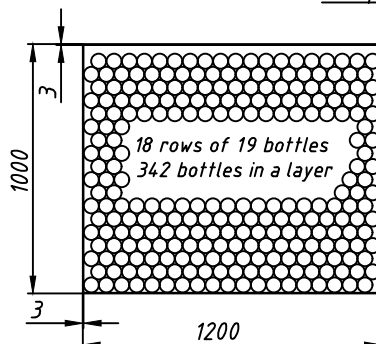
for diameter of the body, mm ±1.4

other sizes are given for manufacturing

set of forms

Agreed:

#### The packing scheme of the bottles in the pallet



Quantity of layers: 6

Quantity of bottles in the pallet: 2052

Weight of the pallet, kg: 740

Roof: a cardboard

Cover: thermocontractable

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| Change             | Letter | Document N  | Signature | Date     |
|--------------------|--------|-------------|-----------|----------|
| Designed           |        | Djalo A. I. |           | 13.05.15 |
| Constr-r principal |        | Djalo A. I. |           | 13.05.15 |
| Dir. of manuf.     |        | Rotari N.V. |           |          |

Bottle  
"Reconica"-B-28-1-500

Glass colourless

| Letter | Weight | Scale |
|--------|--------|-------|
|        |        | 1:1.6 |
| Sheet  | Sheets | 1     |
| FSC    |        |       |

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