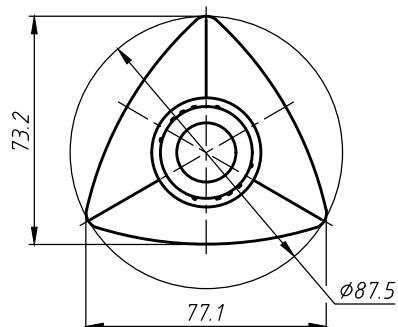
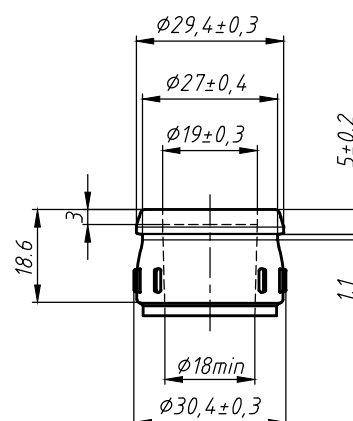
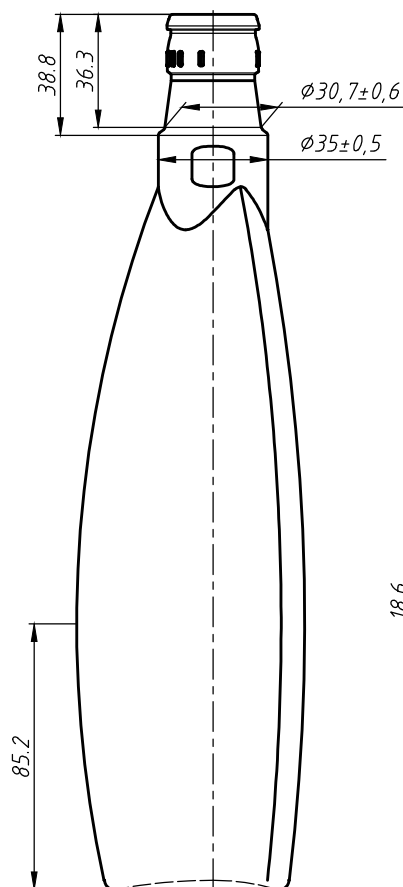
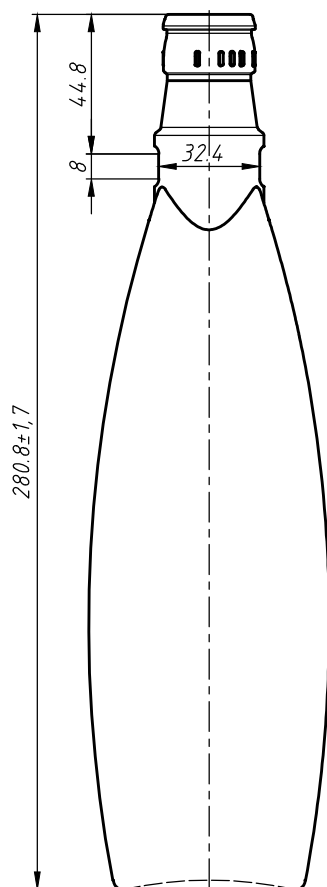


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The controllable sizes
of a glass finish

$\phi 29,4 \pm 0,3$

$\phi 30,4 \pm 0,3$

$\phi 19 \pm 0,3$ to the depth 3 mm from the
top

$\phi 18 \text{ min}$ in the rest of the neck

Finish type КПМ-30-1

Characteristics

Nominal capacity, cm^3 - 500

Full capacity, cm^3 - 520 ± 10

Weight recommended, g - 402

SM 195:1999 ; GOST 10117.1

Thickness of walls not less-1.4 mm, at
application of hardening, not less-1.2 mm

Thickness of a bottom not less-2.5 mm, at
application of hardening, not less, -2.2 mm

Thermal stability, difference of temperatures,
not less, $^{\circ}\text{C}$ -35

Internal hydrostatic pressure during $60 \pm 2 \text{ s}$
not less, kgf/cm^2 -2

Maximum deviations

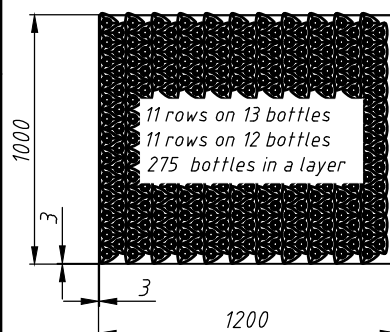
from a vertical axis not more, mm 3,9

on height, mm $\pm 1,7$

$\phi 30,7 \pm 0,6$ u $\phi 35 \pm 0,5$ - controllable sizes

Agreed:

The packing scheme of the bottles in the pallet



Quantity of layers: 5
Quantity of bottles in the pallet: 1375
Weight of the pallet, kg: 602
Roof: a cardboard
Cover: thermocontractable
For sealing bottles in a layer
corrugated strip is used
Manual laying

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Bottle

"Папус-1"-КПМ-30-1-500

Glass colourless

Letter	Weight	Scale
		1:1.6
Sheet	Sheets	1
FSC		

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Format A3