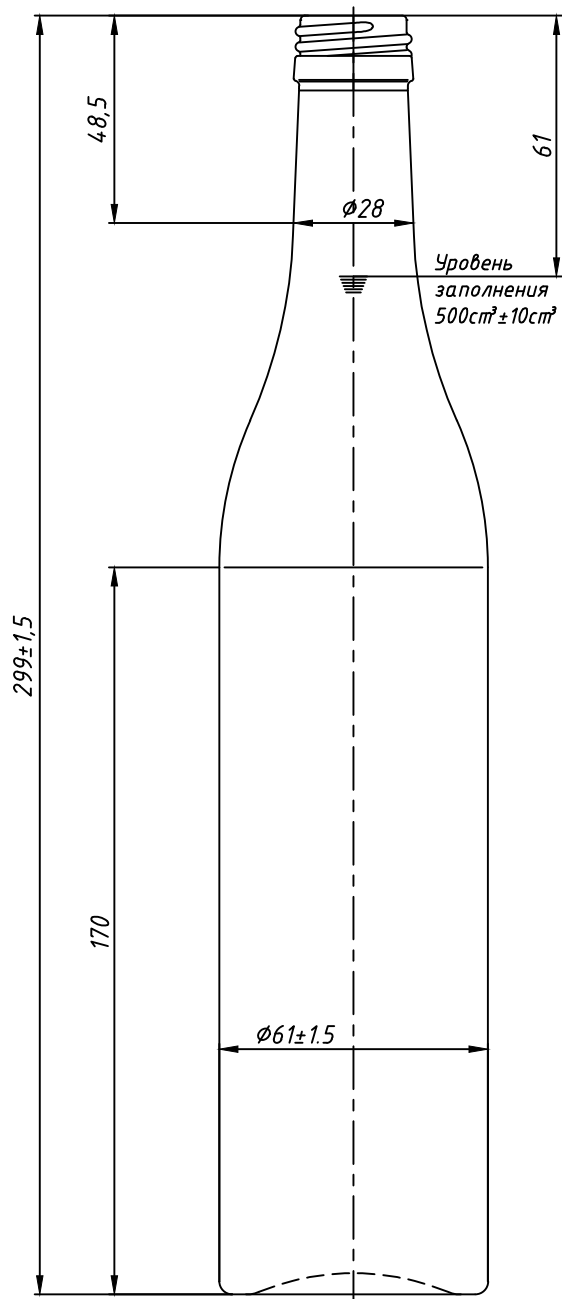


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The controllable sizes
of a glass finish

$\phi 27.1^{+0.30}_{-0.35}$

$\phi 27.7^{+0.30}_{-0.35}$

$\phi 18.6 \pm 0.4$ should be on depth

10 mm from a finish end face

$\phi 16$ min in other part of a mouth

Finish type B-28-1

GOST 10117.2-2001

Characteristics

Nominal capacity, cm³ - 500
Full capacity, cm³ - 520 ± 10
Weight recommended, g - 330

SM 195:1999 ; GOST 10117.1

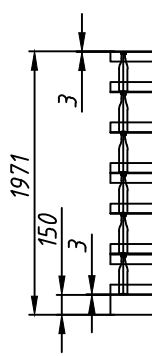
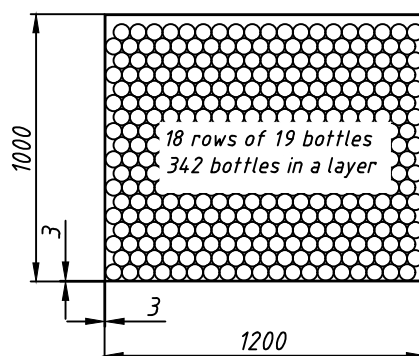
Thickness of walls, at application of hardening, not less - 1.2 mm
Thickness of a bottom at application of hardening, not less, - 2.2 mm
Thermal stability, difference of temperatures, not less, °C - 35
Internal hydrostatic pressure during 60 ± 2s not less, kgf/cm² - 5

Maximum deviation

from a vertical axis not more, mm 4.2
on height, mm ± 1.5
on diameter of the body, mm ± 1.5
other sizes are given for manufacturing set of forms

Agreed:

The packing scheme of the bottles in the pallet



Quantity of layers: 6
Quantity of bottles in the pallet: 2052
Weight of the pallet, kg: 724
Roof: a cardboard
Cover: thermocontractable

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Bottle
"Suvenir"-B-28-1-500

Glass colourless

Letter	Weight	Scale
		1:1,25
Sheet	Sheets	1
FSC		