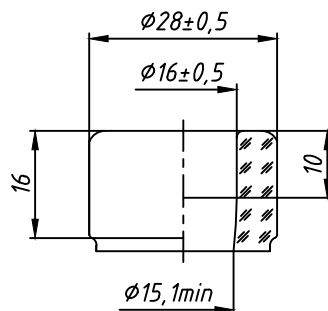
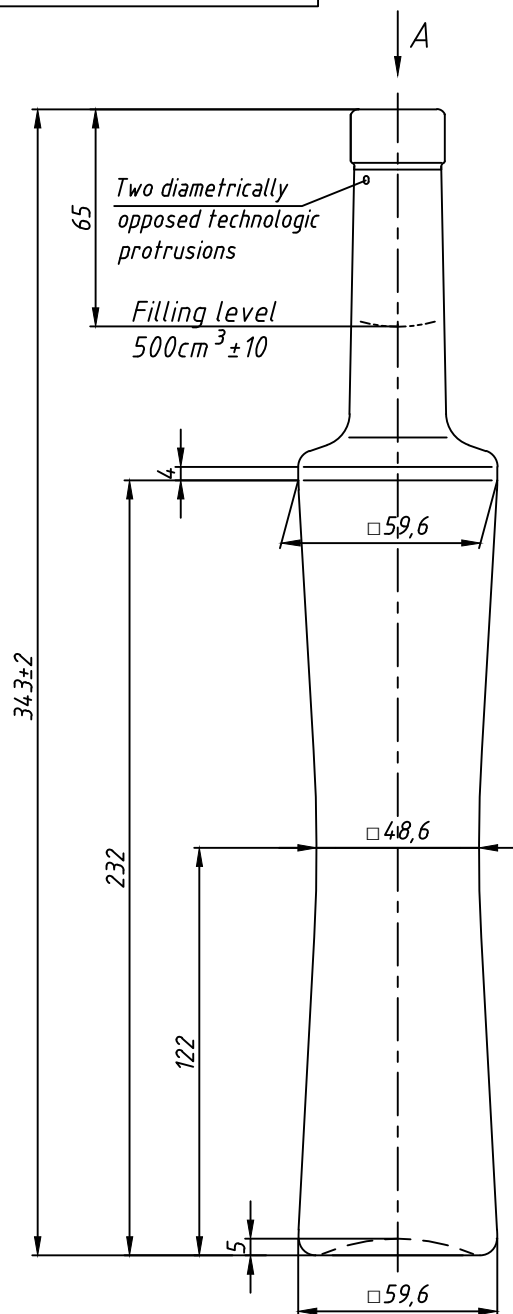
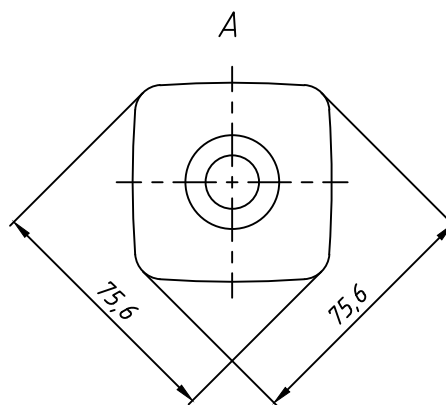


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The controllable sizes
of a glass finish
 $\phi 28 \pm 0.5$
 $\phi 16 \pm 0.5$ should be on depth
 10 mm from a finish end face
 $\phi 15.1$ min in other part of a mouth
 Finish type VP₆



Characteristics

Nominal capacity in terms
of filling, cm³ - 500±10
Weight recommended, g - 525

SM 195:1999 ; GOST 10117.1

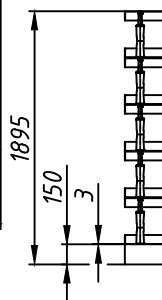
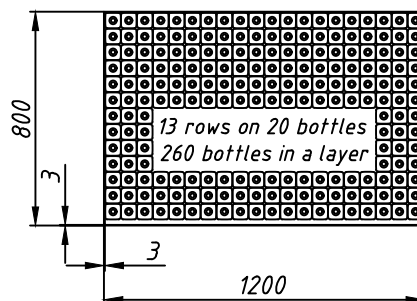
Thickness of walls, at application of
hardening, not less - 1.0 mm
Thickness of a bottom at application of
hardening, not less, - 2.0 mm
Thermal stability, difference of temperatures,
not less, °C - 35
Internal hydrostatic pressure during 60±2s
not less, kgf/cm² - 1.0

Maximum deviations

from a vertical axis not more, mm 4.8
on height, mm ±2
other sizes are given for manufacturing
set of forms

Agreed:

The packing scheme of the bottles in the pallet



Quantity of layers: 5
Quantity of bottles in the pallet: 1300
Weight of the pallet, kg: 726
Roof: a cardboard
Cover: thermocontractable
To packing the bottles used corrugated
strips

The signature and date
Duplicate accession N
Instead of accession N
The signature and date
Original accession N

Chang.	Letter	Document N	Signature	Date
Designed		Djalo A. I.		17.03.11
Constr.-r principal		Djalo A. I.		17.03.11
Dir. of manuf.		Rotari N.V.		

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Bottle
"GRAND QUADRO"-VP₆-500

Glass colourless

Letter	Weight	Scale
		1:1,6
Sheet	Sheets	1
FSC		