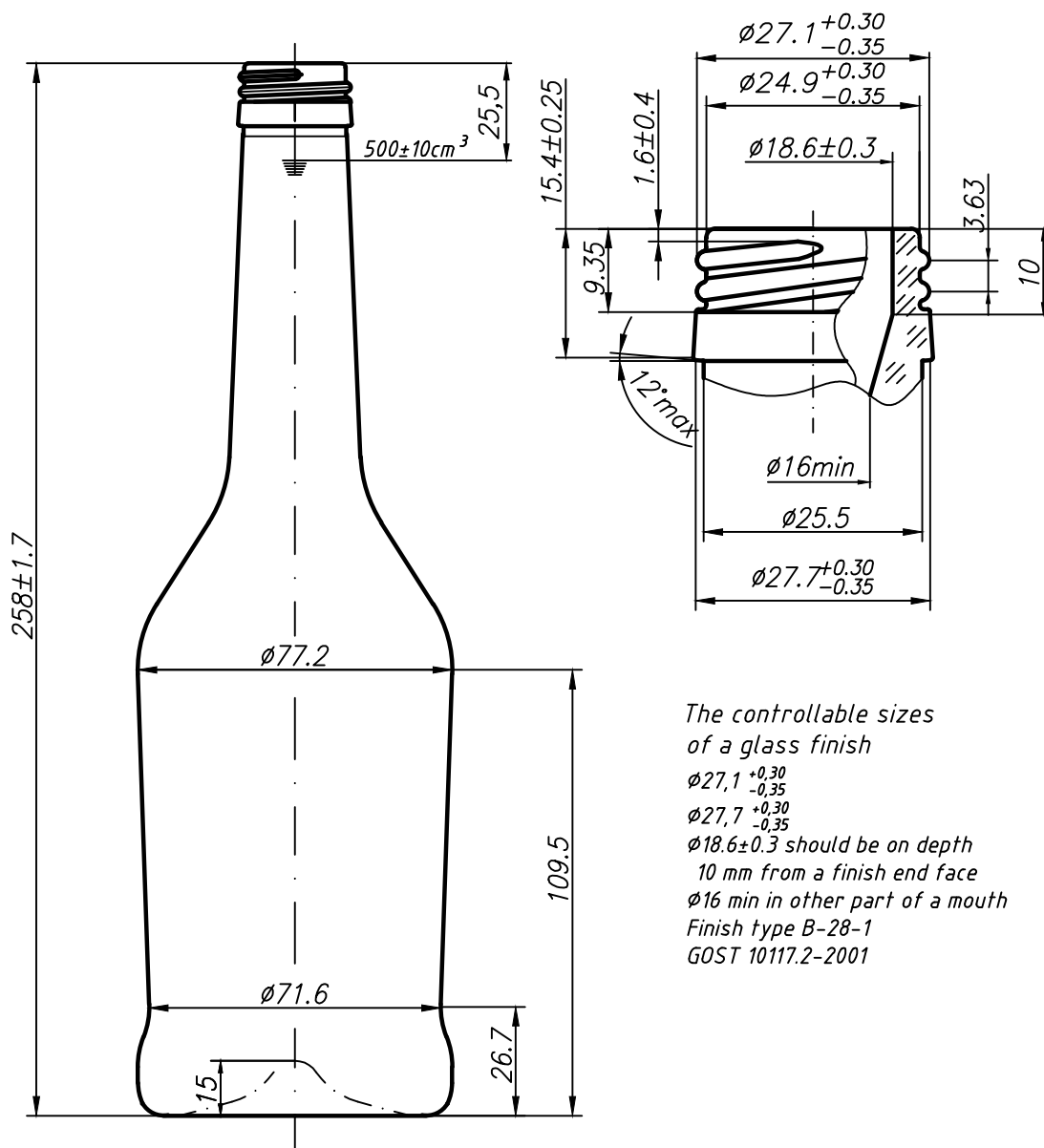


A.242



The controllable sizes  
of a glass finish

$\phi 27,1^{+0,30}_{-0,35}$

$\phi 27,7^{+0,30}_{-0,35}$

$\phi 18,6 \pm 0,3$  should be on depth

10 mm from a finish end face

$\phi 16$  min in other part of a mouth

Finish type B-28-1

GOST 10117.2-2001

#### Characteristics

Nominal capacity,  $\text{cm}^3$  - 500

Full capacity,  $\text{cm}^3$  -  $515 \pm 10$

Weight recommended, g - 385

SM 195:1999 ; GOST 10117.1

Thickness of walls, at application of

hardening, not less - 1.2 mm

Thickness of a bottom at application of

hardening, not less, - 2.2 mm

Thermal stability, difference of temperatures,  
not less,  $^{\circ}\text{C}$  - 35

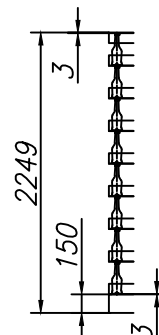
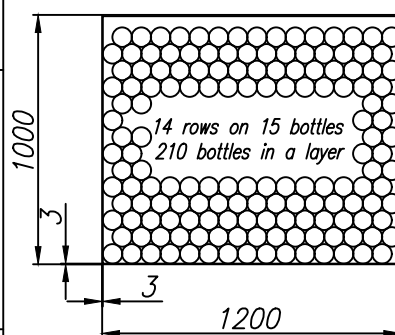
Internal hydrostatic pressure during  $60 \pm 2$  s  
not less,  $\text{kgf/cm}^2$  - 2

#### Maximum deviations

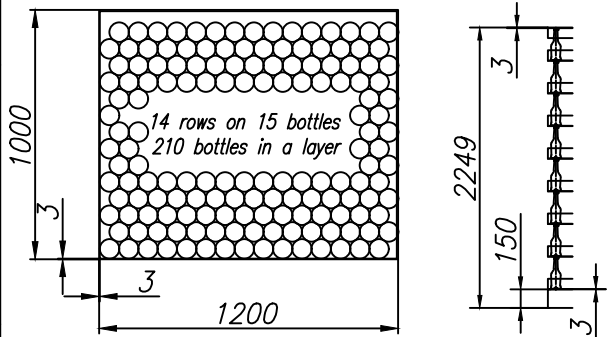
from a vertical axis not more, mm 3.6  
on height, mm  $\pm 1.7$

other sizes are given for manufacturing  
set of forms

#### The packing scheme of the bottles in the pallet



Quantity of layers: 8  
Quantity of bottles in the pallet: 1680  
Weight of the pallet, kg: 695  
Roof: a cardboard  
Cover: thermocontractable

|                      |                        |                        |                       |                        |                                                                                                                                                                                                                                                                                                                                 |        |               |           |          |        |          |       |        |
|----------------------|------------------------|------------------------|-----------------------|------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------------|-----------|----------|--------|----------|-------|--------|
| Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date | <u>Characteristics</u><br>Nominal capacity, cm <sup>3</sup> - 500<br>Full capacity, cm <sup>3</sup> - 515±10<br>Weight recommended, g -385                                                                                                                                                                                      |        |               |           |          |        |          |       |        |
|                      |                        |                        |                       |                        | <u>SM 195:1999 ; GOST 10117.1</u><br>Thickness of walls, at application of hardening, not less-1.2 mm<br>Thickness of a bottom at application of hardening, not less, -2.2 mm<br>Thermal stability, difference of temperatures, not less, °C -35<br>Internal hydrostatic pressure during 60±2s not less, kgf/cm <sup>2</sup> -2 |        |               |           |          |        |          |       |        |
|                      |                        |                        |                       |                        | <u>Maximum deviations</u><br>from a vertical axis not more, mm 3.6<br>on height, mm ±1.7<br>other sizes are given for manufacturing set of forms                                                                                                                                                                                |        |               |           |          |        |          |       |        |
|                      |                        |                        |                       |                        |                                                                                                                                                                                                                                                                                                                                 |        |               |           |          |        |          |       |        |
| Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date | <u>The packing scheme of the bottles in the pallet</u>                                                                                                                                                                                                                                                                          |        |               |           |          |        |          |       |        |
|                      |                        |                        |                       |                        |                                                                                                                                                                                                                                             |        |               |           |          |        |          |       |        |
|                      |                        |                        |                       |                        | Quantity of layers: 8<br>Quantity of bottles in the pallet: 1680<br>Weight of the pallet, kg: 695<br>Roof: a cardboard<br>Cover: thermocontractable                                                                                                                                                                             |        |               |           |          |        |          |       |        |
|                      |                        |                        |                       |                        |                                                                                                                                                                                                                                                                                                                                 |        |               |           |          |        |          |       |        |
| Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date | A.242                                                                                                                                                                                                                                                                                                                           |        |               |           |          |        |          |       |        |
|                      |                        |                        |                       |                        | Bottle                                                                                                                                                                                                                                                                                                                          |        |               |           |          |        |          |       |        |
|                      |                        |                        |                       |                        | "Napoleon" B-28-1-500                                                                                                                                                                                                                                                                                                           |        |               |           |          |        |          |       |        |
|                      |                        |                        |                       |                        | Glass colourless                                                                                                                                                                                                                                                                                                                |        |               |           |          |        |          |       |        |
| Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date | Chang.                                                                                                                                                                                                                                                                                                                          | Letter | Document N    | Signature | Date     | Letter | Weight   | Scale |        |
|                      |                        |                        |                       |                        | Designed                                                                                                                                                                                                                                                                                                                        |        | Djalo A. I    |           | 18.03.11 |        |          |       | 1:1,25 |
|                      |                        |                        |                       |                        | Const-r principal                                                                                                                                                                                                                                                                                                               |        | Djalo A. I    |           | 18.03.11 | Sheet  | Sheets 1 | FSC   | ®      |
|                      |                        |                        |                       |                        | Dir of manufat.                                                                                                                                                                                                                                                                                                                 |        | Baltaji I. P. |           |          |        |          |       |        |

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