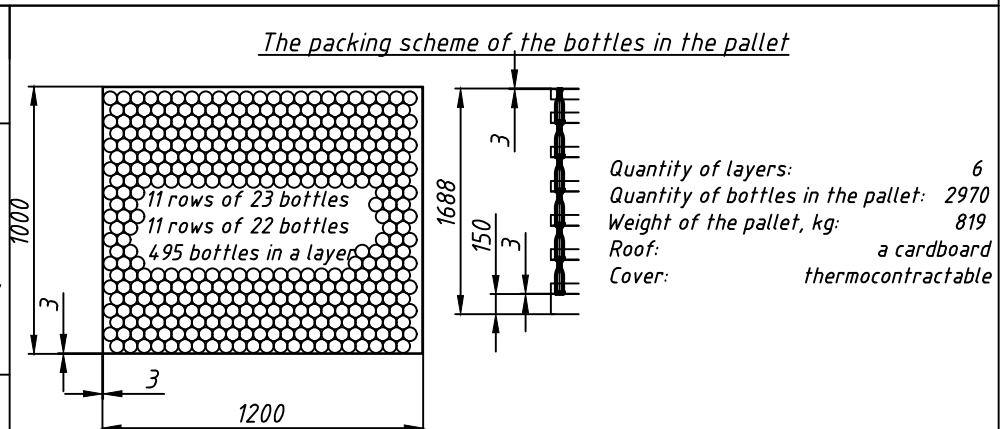


The controllable sizes of a glass finish
 $\phi 22.5^{+0.06}_{-0.4}$
 $\phi 13^{+0.6}$ should be on depth 5 mm from a finish end face
 $\phi 15,1$ min in other part of a mouth
 Finish type VP1-1

The signature and date
 Duplicate accession N
 Instead of accession N
 The signature and date
 Original accession N

Characteristics	
Nominal capacity, cm ³	-250
Full capacity, cm ³	-265±10
Weight recommended, g -	- 260
SM 195:1999 ; GOST 10117.1	
Thickness of walls, at application of hardening, not less-1.2 mm	
Thickness of a bottom at application of hardening, not less, -2.2 mm	
Thermal stability, difference of temperatures, not less, °C -35	
Internal hydrostatic pressure during 60±2s not less, kgf/cm ² -3	
Maximum deviation	
from a vertical axis not more, mm	3,4
for height, mm	±3,5
for diameter of the body, mm	±1.1
other sizes are given for manufacturing set of forms	
Agreed:	



A.197			
Chang.	Letter	Document N	Signature Date
Designed		Djalo A.	07.09.12
Constr.-r principal		Djalo A.	07.09.12
Dir. of manuf.		Rotari N.V.	
Bottle "Suvenir"-VP ₁₋₁ -250		Letter	Weight
		Sheet	Scale
		Sheets	1
Glass colourless		FSC	