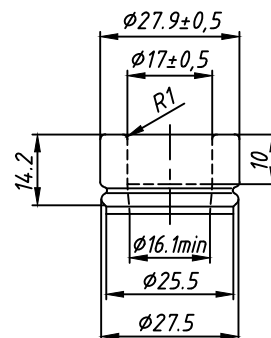
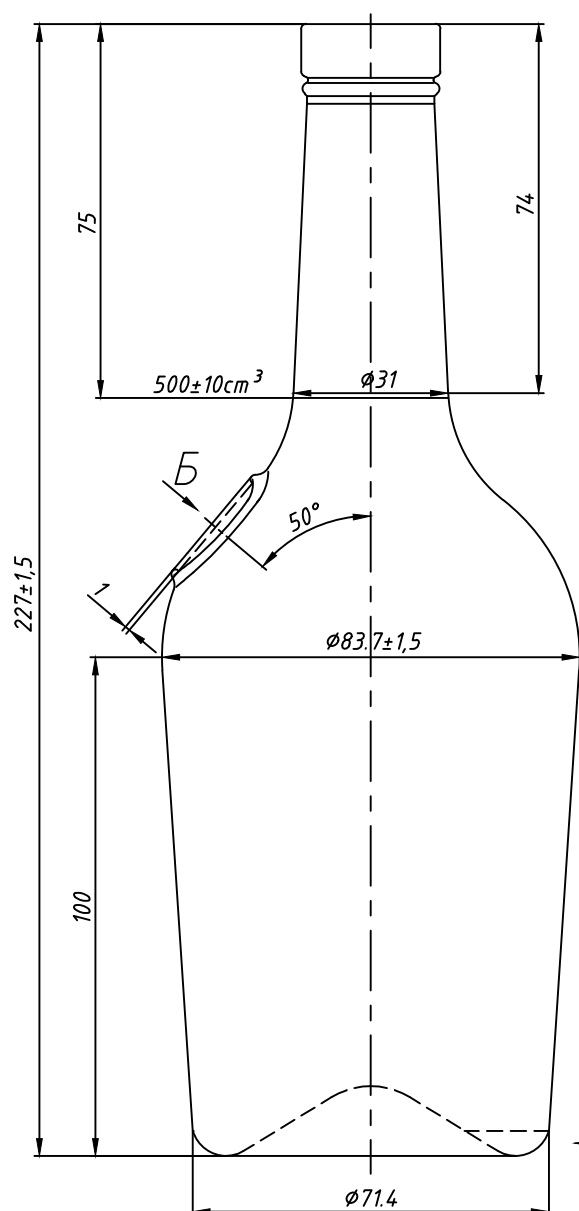
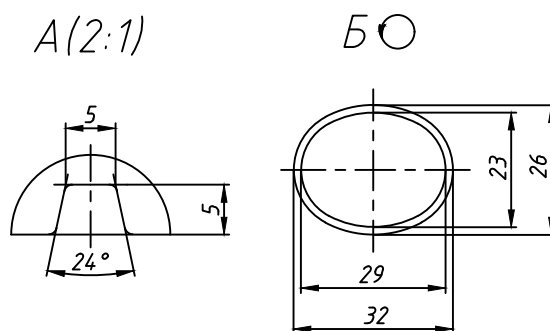


A.206



The controllable sizes
of a glass finish
 $\varnothing 27,9 \pm 0,5$
 $\varnothing 17 \pm 0,5$ should be on depth
10 mm from a finish end face
 $\varnothing 16,1 \text{ min}$ in other part of a mouth
Finish type P-28

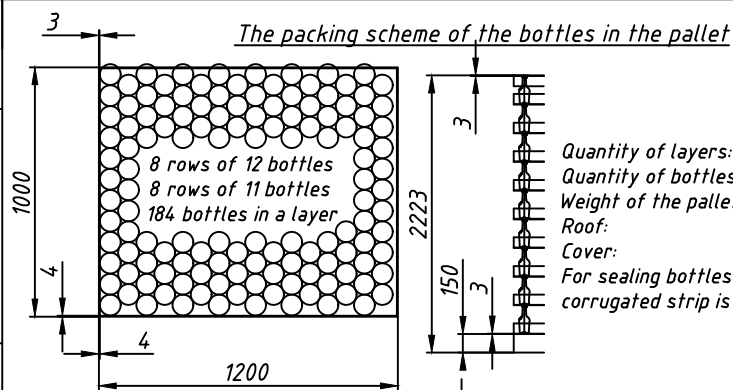


Characteristics
Nominal capacity, cm^3 -500
Weight recommended, g -345

SM 195:1999 ; GOST 10117.1
Thickness of walls, at application of
hardening, not less-1.2 mm
Thickness of a bottom at application of
hardening, not less, -2.2 mm
Thermal stability, difference of temperatures,
not less, $^{\circ}\text{C}$ -35
Internal hydrostatic pressure during $60 \pm 2 \text{ s}$
not less, kgf/cm^2 -2

Maximum deviation
from a vertical axis not more, mm 3,2
for height, mm $\pm 1,5$
for diameter of the body, mm $\pm 1,5$
other sizes are given for manufacturing
set of forms

Agreed:



Quantity of layers: 9
Quantity of bottles in the pallet: 1656
Weight of the pallet, kg: 621
Roof: a cardboard
Cover: thermocontractable
For sealing bottles in a layer
corrugated strip is used

Change	Letter	Document N	Signature	Date
Designed		Djalo A. I.		18.12.14
Constr-r principal		Djalo A. I.		18.12.14
Dir. of manuf.		Rotari N.V.		

A.206

Bottle
"GLORIA"-P-28-500

Glass colourless

Letter	Weight	Scale
		1:1
Sheet	Sheets	1
FSC		

Copied

Format A3