



The controllable sizes
of a glass finish
 $\phi 30.15 \pm 0.35$
 $\phi 30.6 \begin{smallmatrix} +0.2 \\ -0.3 \end{smallmatrix}$
 $\phi 20.6 \pm 0.4$ should be on depth
 13 mm from a finish end face
 $\phi 18$ min in other part of a mouth
 Finish type B-31-5

The signature and date	<p>Characteristics</p> <p>Nominal capacity, cm³ - 1000 Full capacity, cm³ - 1030±10 Weight recommended, g - 496</p>		<p><i>The packing scheme of the bottles in the pallet</i></p> <p>Quantity of layers: 7 Quantity of bottles in the pallet: 1288 Weight of the pallet, kg: 693 Roof: a cardboard Cover: thermocontractable</p>					
Duplicate accession N	<p>SM 195:1999 ; GOST 10117.1</p> <p>Thickness of walls, at application of hardening, not less -1.2 mm Thickness of a bottom at application of hardening, not less, -2.2 mm Thermal stability, difference of temperatures, not less, °C -35 Internal hydrostatic pressure during 60±2s not less, kgf/cm² -4</p>							
Instead of accession N	<p>Maximum deviation</p> <p>from a vertical axis not more, mm 4.3 on height, mm ±1.9 on diameter of the body, mm ±1.5 other sizes are given for manufacturing set of forms</p>		<p>A.273</p>					
The signature and date	<p>Agreed:</p>				<p>Bottle "ANDREEVSKAYA"-B-31-5-1000</p>			
Original accession N	Chang.	Letter	Document N	Signature	Date	Letter	Weight	Scale
	Designed		Djalo A. I.		29.06.11			1:1,6
	Constr.-r principal		Djalo A. I.		29.06.11	Sheet	Sheets	1
	Dir. of manuf.		Rotari N.V.			Glass colourless		FSC