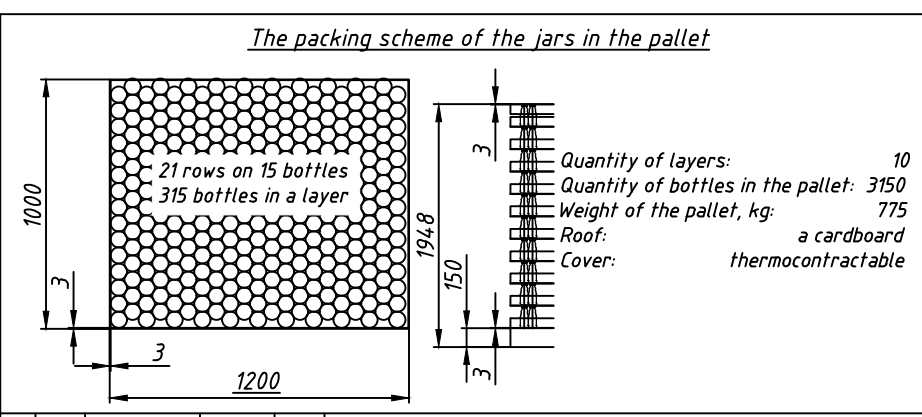


The controllable sizes
of a glass finish
 $\phi 37.15 \pm 0.35$
 $\phi 34.75 \pm 0.35$
 $\phi 16$ min in other part of a mouth
Finish type - Twist-off 38-1 "Regular"

| | | | | | | | | | | | | | | | | |
|----------------------|------------------------|------------------------|-----------------------|------------------------|---|---------------|------------|-----------|------|----------|-------------|--|----------|--------------------|-------------|--|
| Original accession N | The signature and date | Instead of accession N | Duplicate accession N | The signature and date | Characteristics Nominal capacity, cm ³ - 330 Full capacity, cm ³ - 340±8 Weight recommended, g - 230 <u>SM 195:1999; GOST 10117.1</u> Thickness of walls, at application of hardening, not less -1.2 mm Thickness of a bottom at application of hardening, not less, -2.0mm Thermal stability, difference of temperatures, not less, °C -40 Internal hydrostatic pressure during 5s not less, kgf/cm ² -3 Maximum deviation from a vertical axis not more, mm 2.5 on height, mm ±1.3 on diameter, mm ±1.3 Concavity of an end face of a nimbus mouth no more, mm 0.3 Not parallelism of an end face of a nimbus of a mouth of a plane of a bottom no more, mm-0.8 Other sizes are given for manufacturing set of forms <u>Agreed</u> | | | | | | | | | | | |
| | | | | | <table border="1"> <tr> <td>Chang. Letter</td> <td>Document N</td> <td>Signature</td> <td>Date</td> </tr> <tr> <td>Designed</td> <td>Djalo A. I.</td> <td></td> <td>04.08.17</td> </tr> <tr> <td>Constr-r principal</td> <td>Djalo A. I.</td> <td></td> <td>04.08.17</td> </tr> <tr> <td>Dir of manufat.</td> <td>Rotari N. V.</td> <td></td> <td></td> </tr> </table> | Chang. Letter | Document N | Signature | Date | Designed | Djalo A. I. | | 04.08.17 | Constr-r principal | Djalo A. I. | |
| Chang. Letter | Document N | Signature | Date | | | | | | | | | | | | | |
| Designed | Djalo A. I. | | 04.08.17 | | | | | | | | | | | | | |
| Constr-r principal | Djalo A. I. | | 04.08.17 | | | | | | | | | | | | | |
| Dir of manufat. | Rotari N. V. | | | | | | | | | | | | | | | |



| | | | | | | |
|---|--|--|--|------------------|--------|-------|
| The preliminary drawing | | | | Letter | Weight | Scale |
| | | | | | | 1:1 |
| Bottle "Mix"-Twist-off 38-1 "Regular"-330 | | | | Sheet | Sheets | 1 |
| | | | | Glass colourless | | FSC |